

ASSEMBLY INSTRUCTIONS

For All Chairs

TOOLS NEEDED

- $\frac{9}{16}$ " Open End Wrench
- Hammer
- #2 Square Drive Impact Driver (optional) to use on screws
- $\frac{1}{2}$ " Open End Wrench (needed for gliding models only)

PARTS LIST

- 1 - Chair Back
- 1 - Chair Seat
- 2 - Arm Rests & Assemblies
- 2 - 5" Bolts
- 4 - 3 $\frac{1}{2}$ " Bolts
- 6 - $\frac{3}{8}$ " Flange Nuts

PARTS LIST

- (for gliding models)
- 1 - Swivel Base Assembly
 - 4 - $\frac{5}{16}$ " Lock Nuts

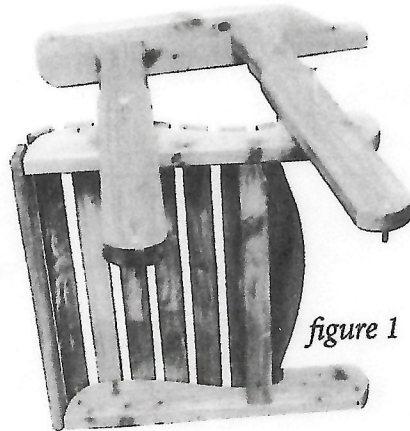


figure 1

Step 1

Set the seat on its side and fasten one set of legs using bolts and nuts (included). The shorter bolt ($\frac{3}{8}$ x 3 $\frac{1}{2}$ ") for the front leg and longer bolt ($\frac{3}{8}$ x 5") for rear leg. Front is ok to put all the way in, but the rear only halfway for now. (See figure 1)

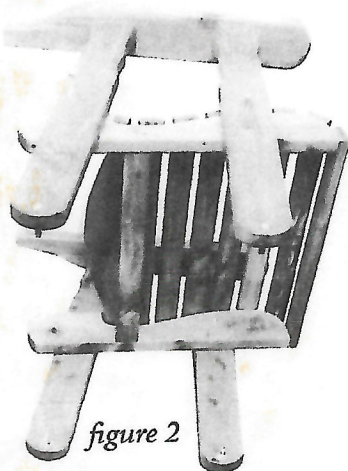


figure 2

Step 2

Flip the seat around and repeat Step 1 on the other side as shown. (See figure 2)

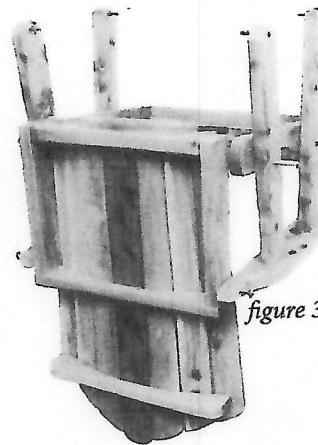


figure 3

Step 3

Set the chair on a table or bench with the arms facing down. Fasten the two remaining short bolts ($\frac{3}{8}$ x 3 $\frac{1}{2}$ ") on the rear end of the arms into the mid-back. Bolts may be put in all the way if desired. (See figure 3)

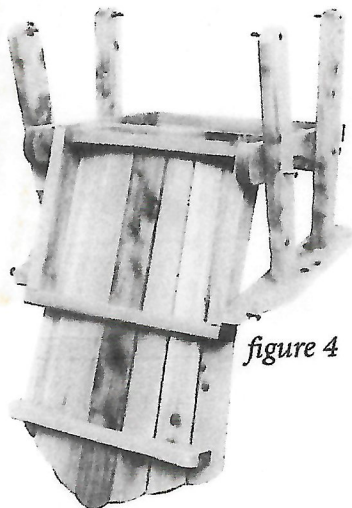


figure 4

Step 4

Once the mid-back bolts are partially or fully fastened, push the bottom end of the back (currently facing up) in towards the seat. Once its close to or against the seat, put the rear leg bolt all the way in. (See figure 4)

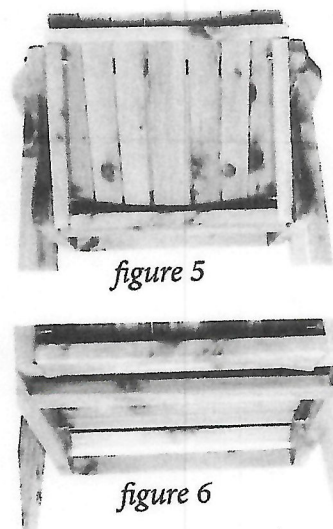


figure 5

Step 5

Make sure all bolts are all the way in and fasten nuts until snug, using $\frac{9}{16}$ socket or wrench. Tightened bolts for finished look should resemble figure 5 and figure 6.

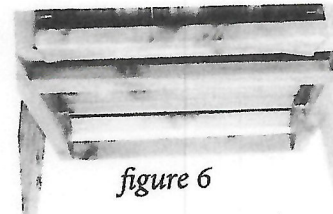


figure 6

ASSEMBLY INSTRUCTIONS

For All Chairs

TOOLS NEEDED

- $\frac{1}{8}$ " Open End Wrench
- Hammer
- $\frac{1}{2}$ " Square Drive Impact Driver (optional) to use on screws
- $\frac{1}{2}$ " Open End Wrench (needed for gliding models only)

PARTS LIST

- 1 - Chair Back
- 1 - Chair Seat
- 2 - Arm Rests & Assemblies
- 2 - 5" Bolts
- 4 - $3\frac{1}{2}$ " Bolts
- 6 - $\frac{3}{8}$ " Flange Nuts

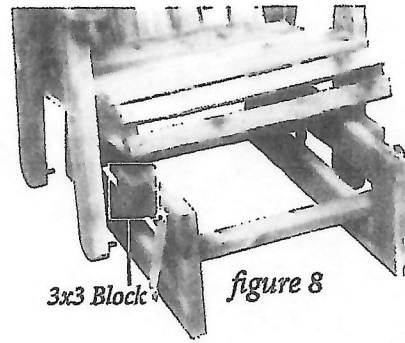
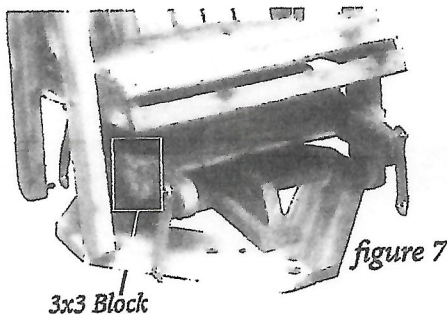
PARTS LIST

- (for gliding models)
- 1 - Swivel Base Assembly
 - 4 - $\frac{5}{16}$ " Lock Nuts

Step 6 (optional)

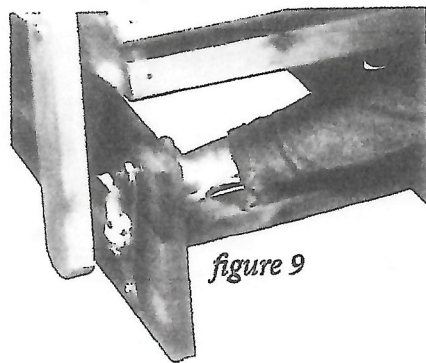
Beside or near the nuts are screw holes. They are necessary for manufacturing purposes but optional for seat comfort. If desired, use screws provided ($\frac{1}{8}$ x $2\frac{1}{4}$ ") fasten with $\frac{1}{2}$ " square drive bit and cordless or electric impact driver, until snug.

If you have a stationary chair Model 104 or a porch rocker Model 103, your product is now complete and ready to be enjoyed. If you have a swivel glider Model 101 or a glider only Model 102, move on to Step 7 to fasten the base.



Step 7

Set base on floor and straddle the chair on top as shown in *figure 7* and *figure 8*. Ensure that the 3x3 blocks on the base are toward the forward part of the chair.



Step 8

Starting at the rear legs, slide bolt on the bottom of the leg in the hanging metal brackets that are on the base. Do both rear legs first, then both front legs (makes process easier in this order). On some hangers you may need to apply pressure inward towards the base in order to slide over the bolt as shown in *figure 9*. Finally, fasten $\frac{5}{16}$ " locknut to bolts using $\frac{1}{2}$ " socket or wrench (not included).

NOTE: As the wood dries out, some of the screws may loosen a little bit. If necessary or desired, you may want to tighten them up. The screws on top of the arms that go into the legs will probably be the first place you'll notice.