

# ASSEMBLY INSTRUCTION FOR ACME FURNITURE

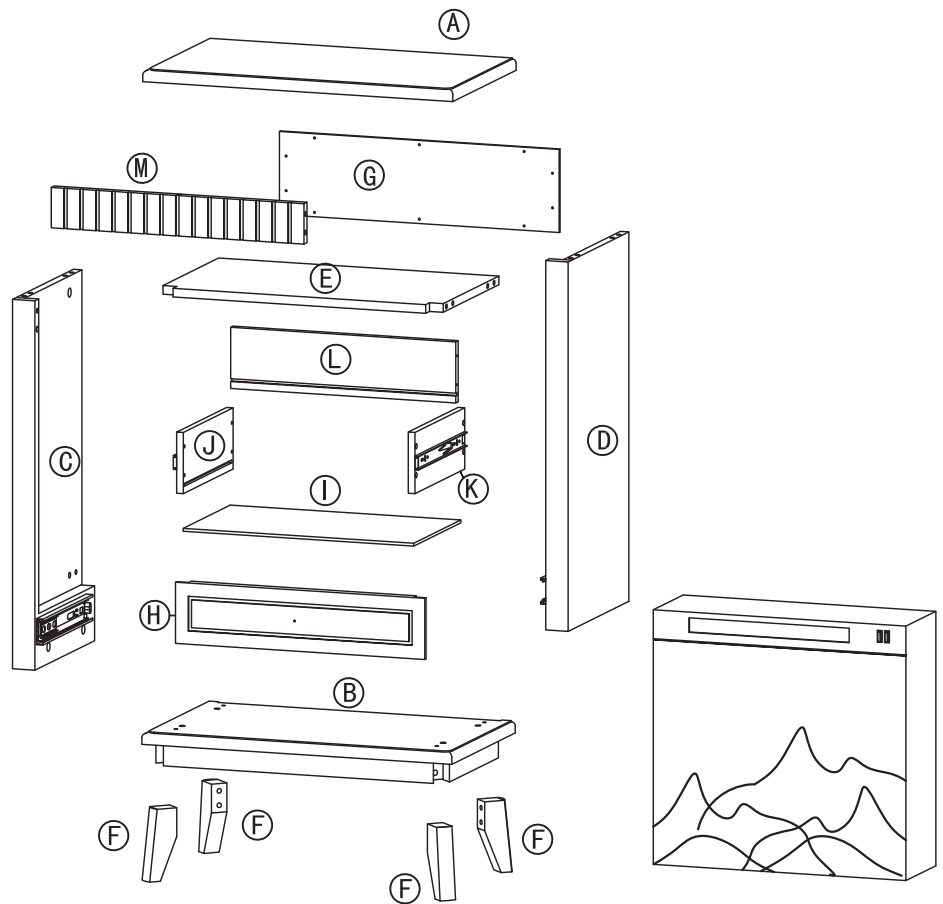
## MODEL#AC00850 AC00851 AC00852

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.












\*\*\*Do not fully tighten screws until fully assembled\*\*\*

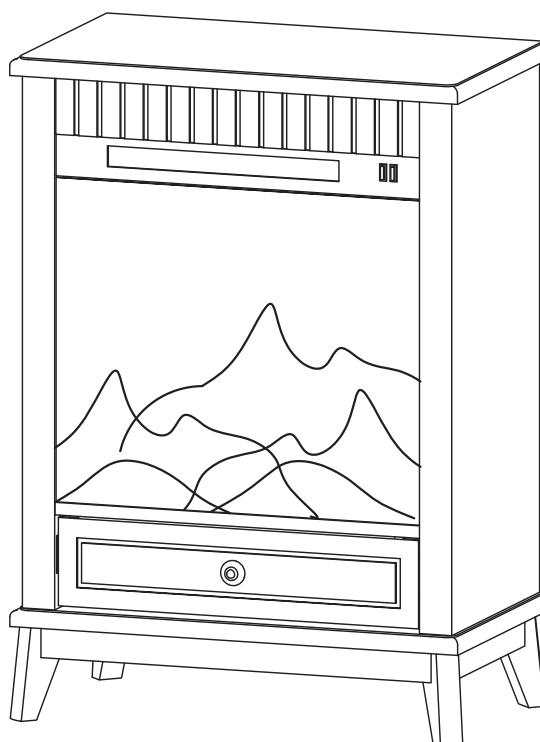
### COMPONENT PARTS

- (A) Top panel -- 1pc
- (B) Bottom panel -- 1pc
- (C) Left panel -- 1pc
- (D) Right panel -- 1pc
- (E) Shelf panel -- 1 pc
- (F) Legs -- 4pcs
- (G) Back panel -- 1 pc
- (H) Drawer front panel
- (I) Drawer Bottom Panel
- (J) Drawer Left side Panel
- (K) Drawer Right side Panel
- (L) Drawer Back Panel
- (M) Brace -- 1 pc



# HARDWARE REQUIRED

①		Cam bolt	φ6*35	15pcs
②		Cam lock	φ15*11	15pcs
③		Wooden dowel	φ8*30	14pcs
④		Screw	φ3.5*25	8pcs
⑤		bolts and washers		8stes
⑥		Allen key		1pc
⑦		Screw	φ3.5*15	6pcs
⑧		Bolts		1pc
⑨		Knob		1pc
⑩		Screw	φ3.5*19	10pcs
⑪		SAFETY STRAP KIT		1ste

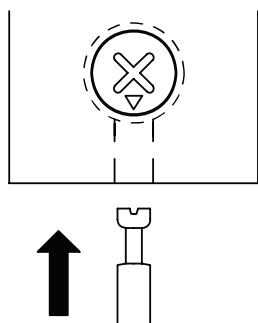


## Attention:

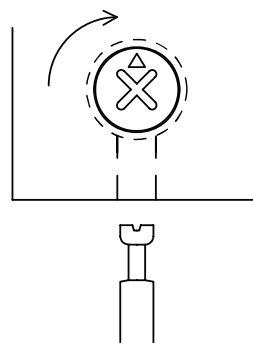
\*\*\* Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carafully check parts and packing materials prior to ordering replacements.

## CAM LOCK SYSTEM

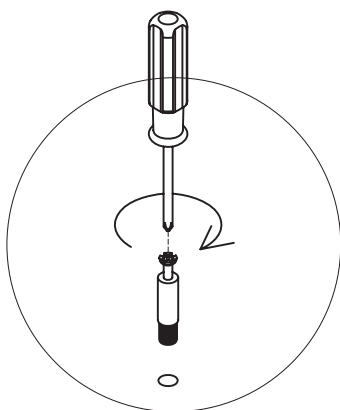
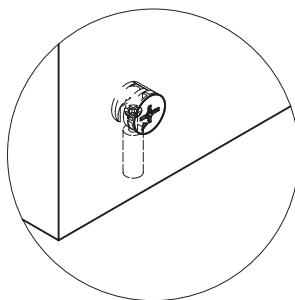
(1)



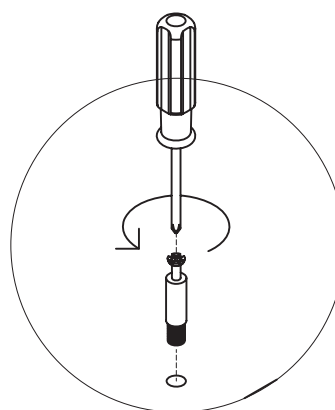
(2)



## IMPORTANT NOTE--CAM LOCK ADJUSTMENT



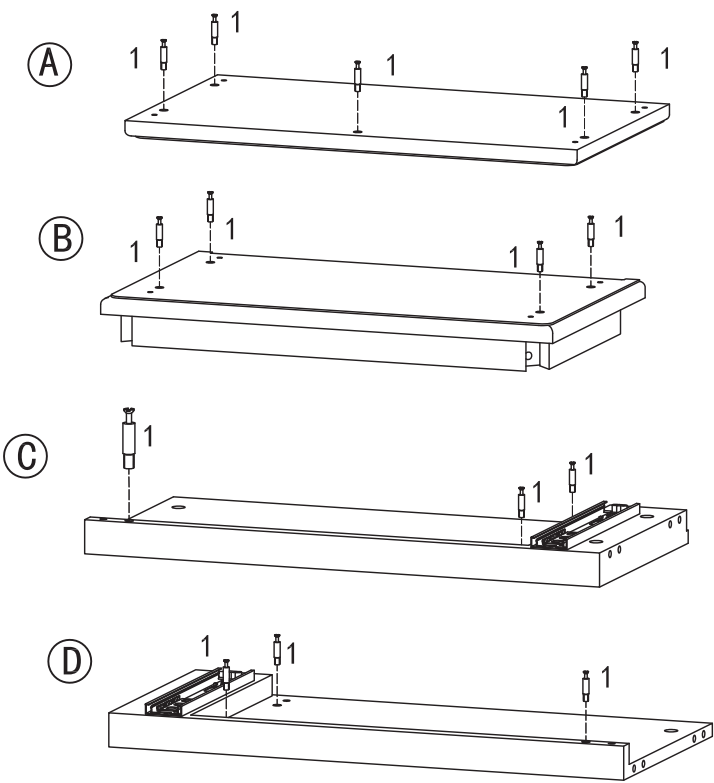
If Cam Lock  
is too loose,  
Please adjust Metal  
Dowel to turn right  
as drawing.



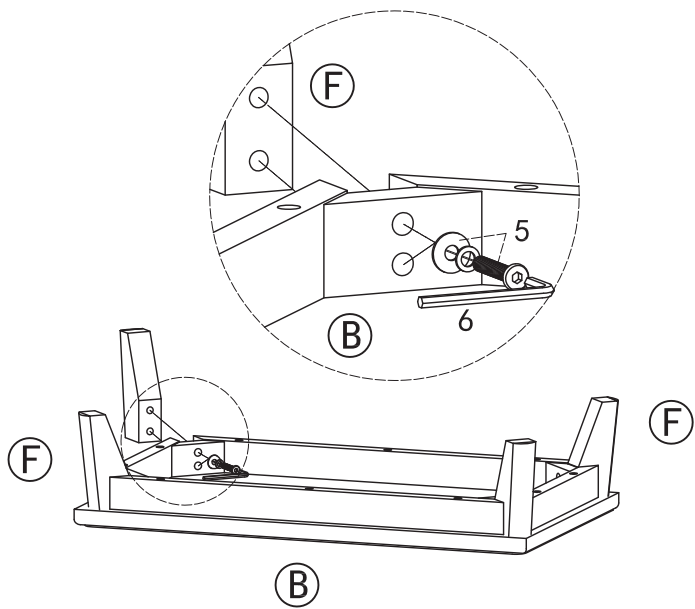
If Cam Lock  
is too tight,  
Please adjust Metal  
Dowel to turn left  
as drawing.

# How to assemble:

Step 1

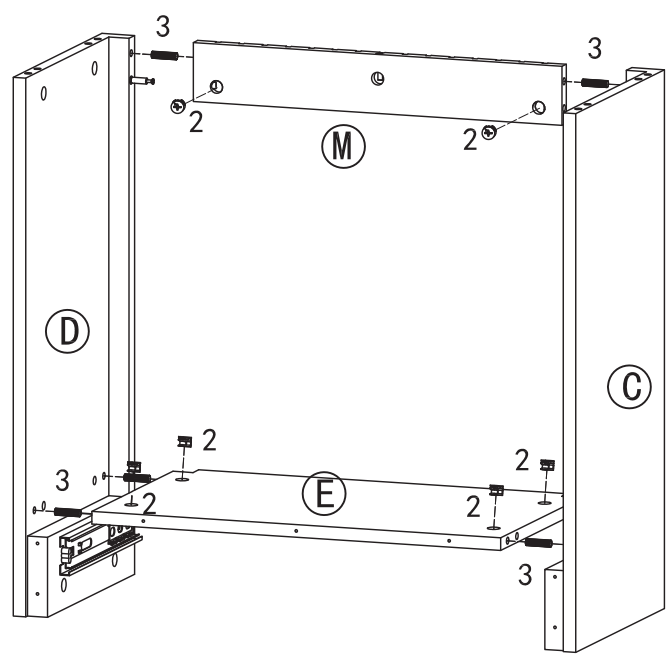


Step 2

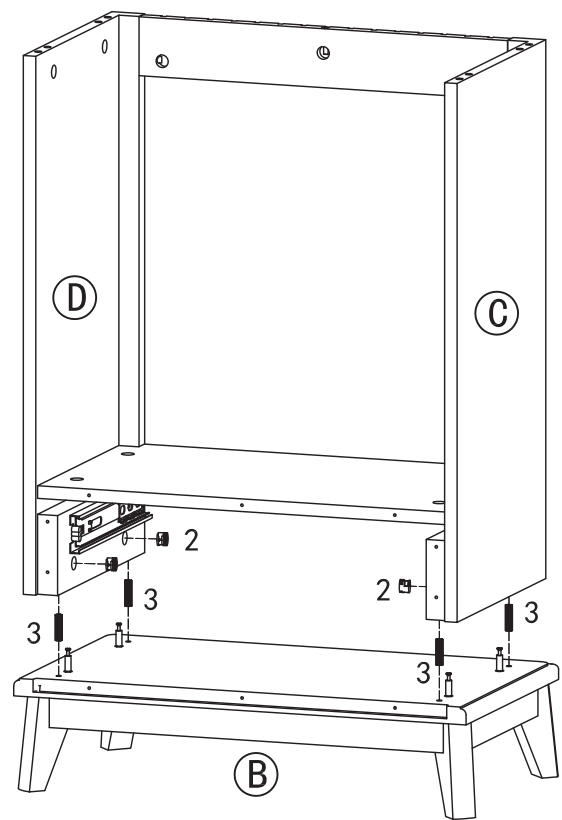


# How to assemble:

Step 3

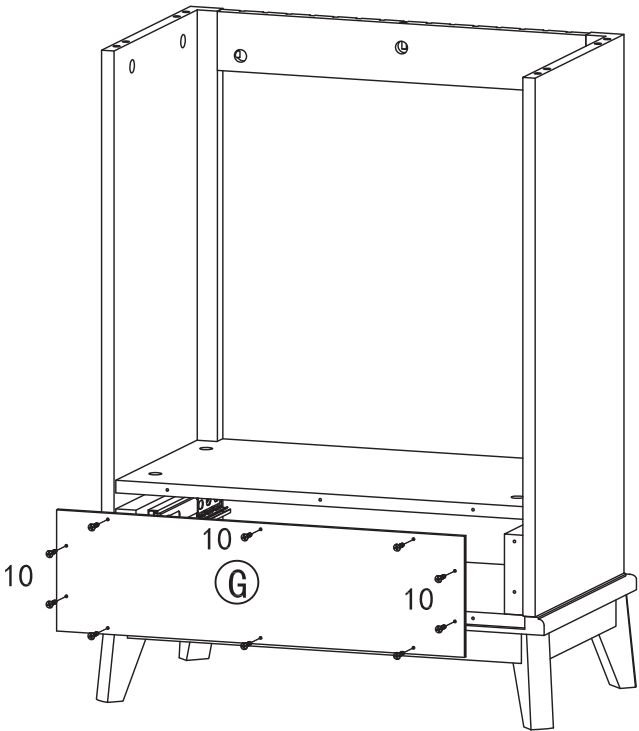


Step 4

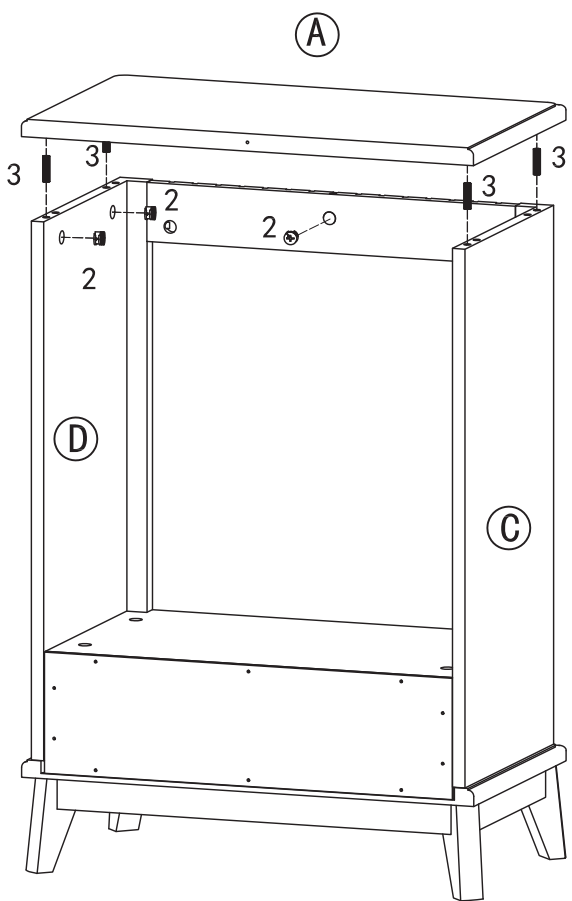


# How to assemble:

Step 5

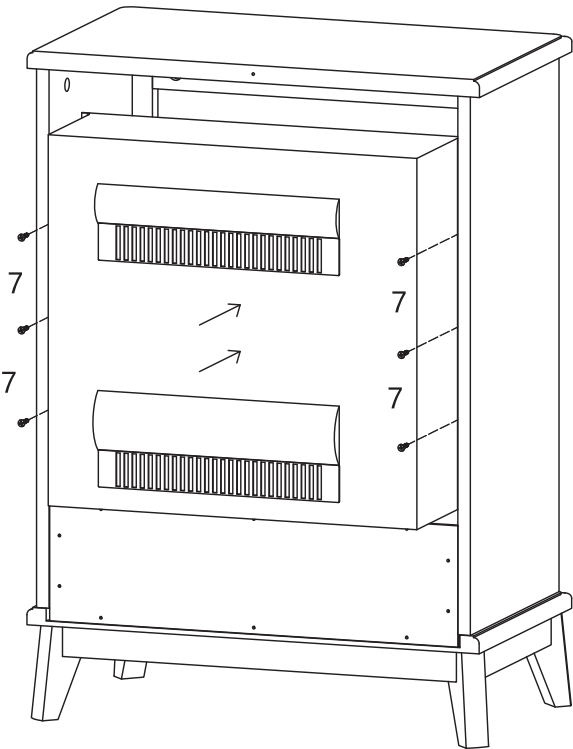


Step 6

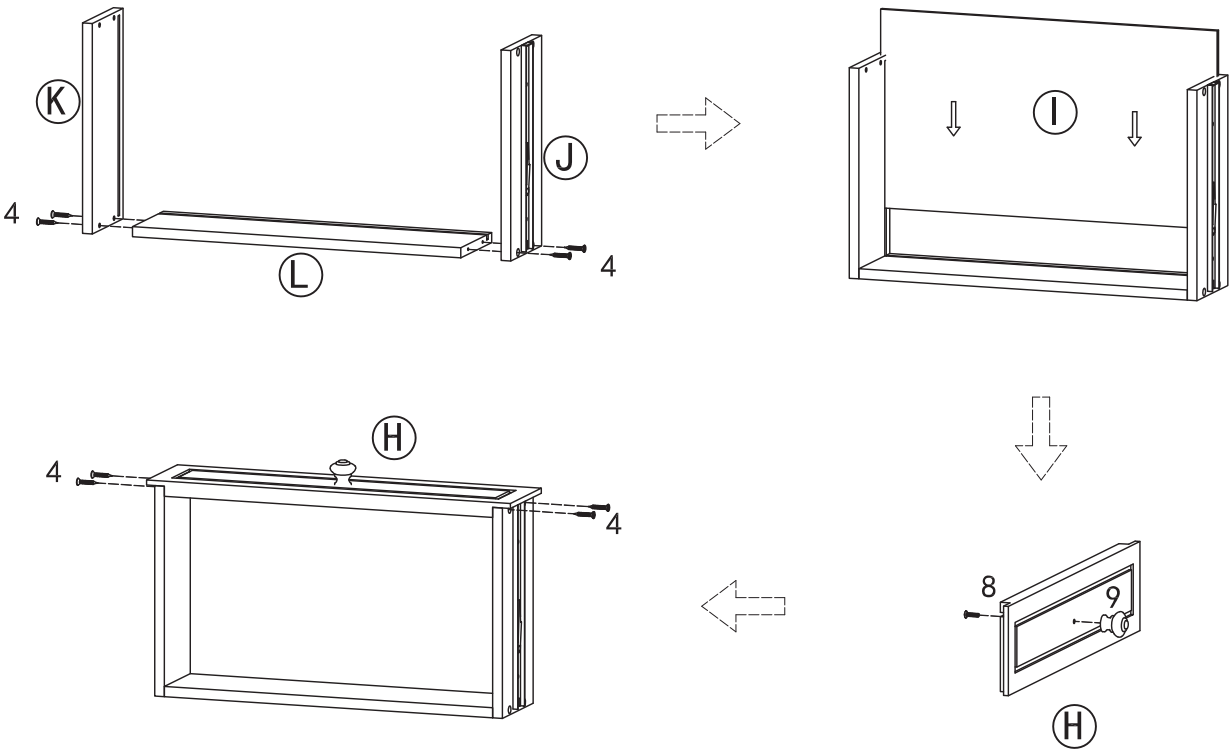


# How to assemble:

Step 7

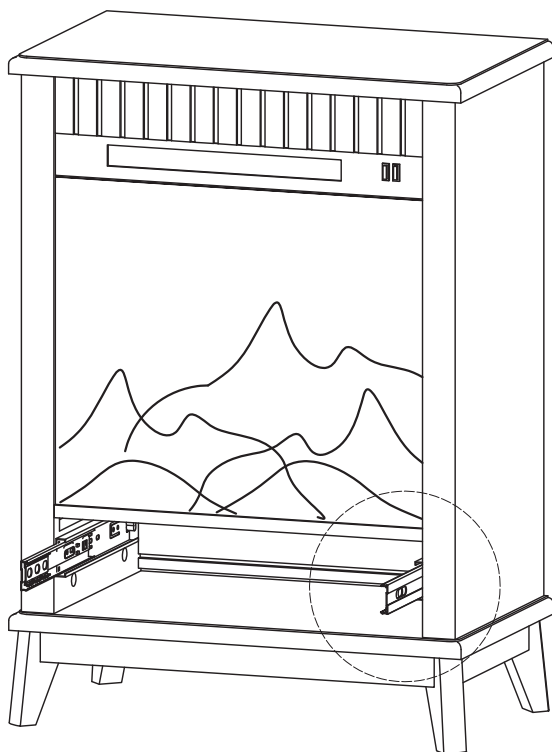


Step 8

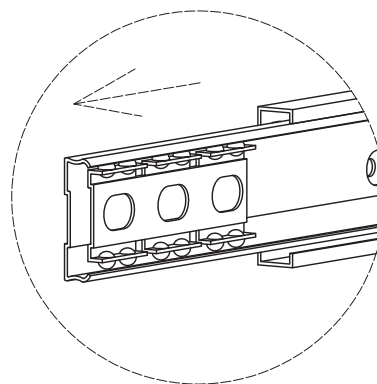


## How to assemble:

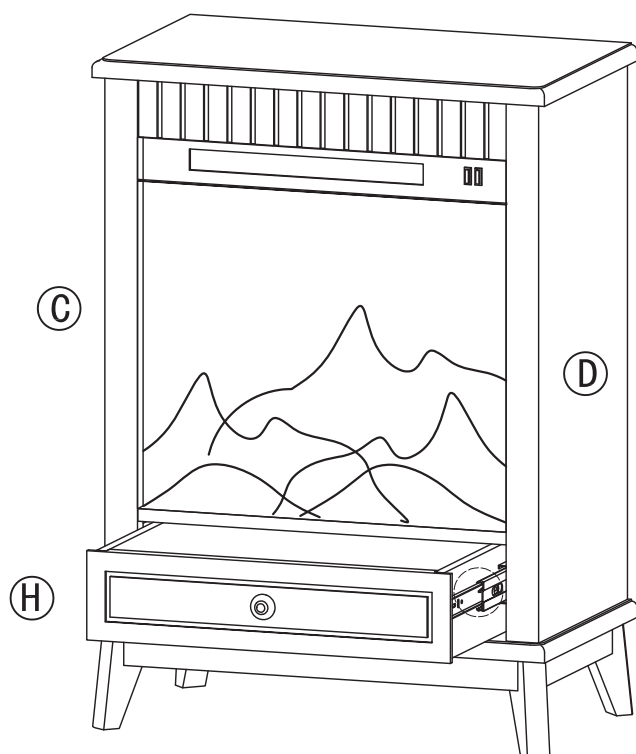
### Step 9



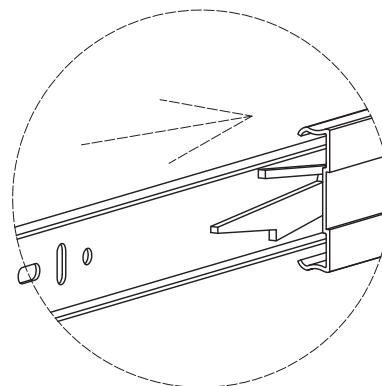
Slide out the side panel drawer glides for proper insertion of the drawers.



### Step 10








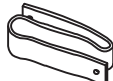
Line up the drawer glides on the drawers on both sides so that they enter evenly into the extended receiving side panel drawer glides as shown then gently push in the drawer until the drawer is secure and slides in and out smoothly.





# How to assemble:

Step 11

					
SAFETY STRAP KIT			Ø4*19	Ø4*40	
1 set	1 PC	2 PCS	1 PC	1 PC	1 PC

