




ASSEMBLY INSTRUCTION FOR ACME FURNITURE





MODEL #28717EK EASTERN KING BED #28720Q QUEEN BED

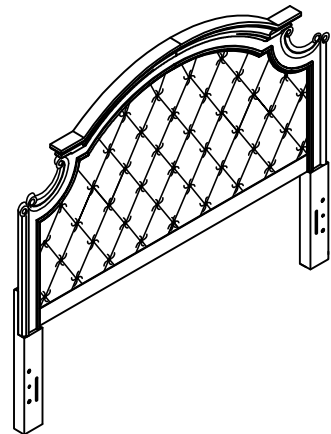
Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

Do not fully tighten screws until fully assembled

	COMPONENT PARTS	
DESCRIPTION	PART NAME	Q'TY (PCS)
①	HEADBOARD PANEL 	1
②	HEADBOARD POST 	2
③	CROSS BAR 	1

HARDWARES REQUIRED

- | | | |
|---|---|--|
| A |  | BOLT $\frac{5}{16}$ " * 1 $\frac{3}{4}$ " - 14 PCS |
| B |  | SPRING WASHER - 14 PCS |
| C |  | FLAT WASHER - 14 PCS |
| D |  | ALLEN KEY - 1 PC |

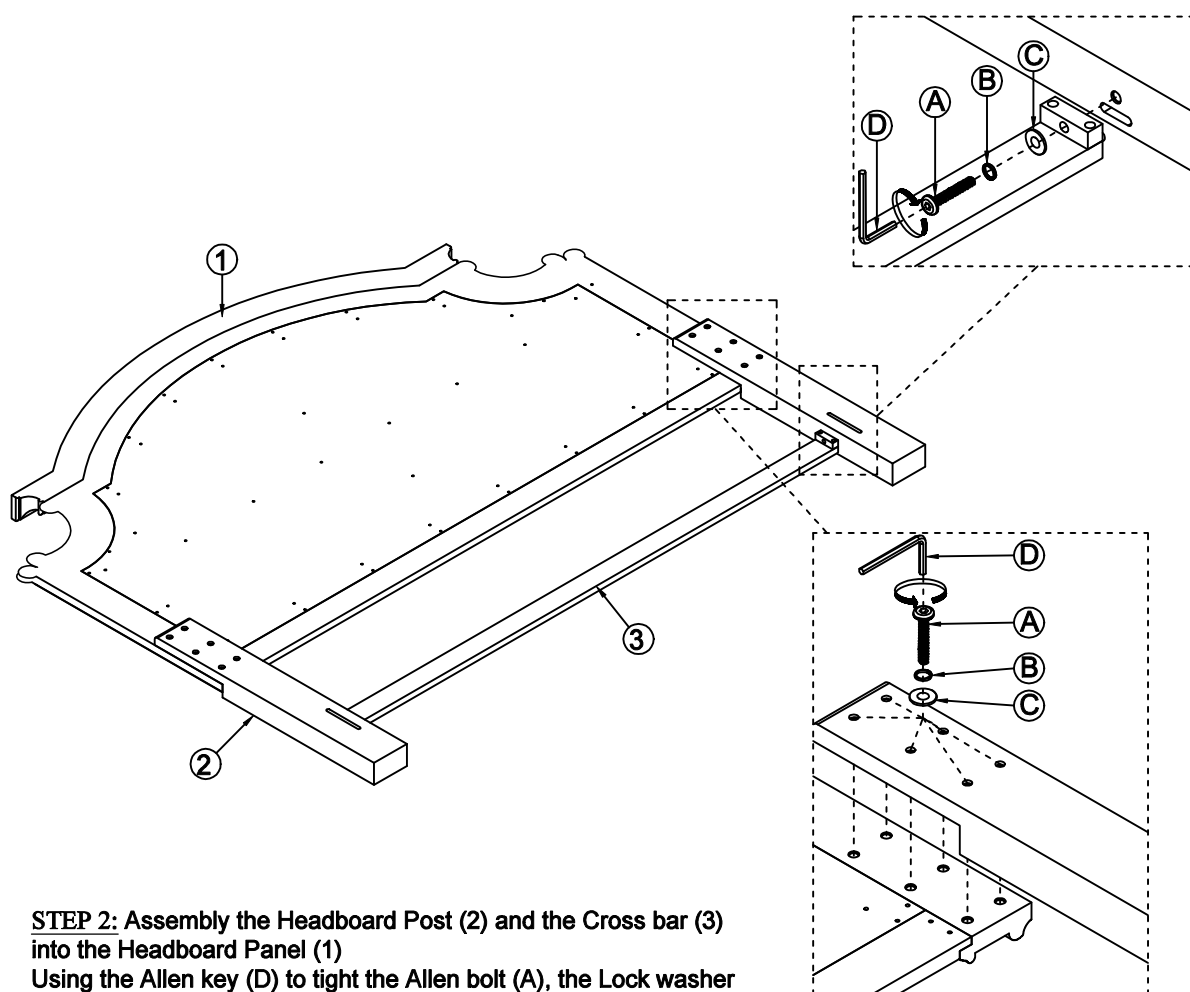


Attention :

*** Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.

How to assemble:

STEP 1: Attach Cross bar (3) to Headboard post (2) by using the Allen key (D) to tight the Allen bolt (A), Lock washer (B) and Flat washer (C).





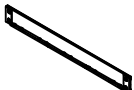


STEP 2: Assembly the Headboard Post (2) and the Cross bar (3) into the Headboard Panel (1)
Using the Allen key (D) to tight the Allen bolt (A), the Lock washer (B), the Flat washer (C) to assembly the Headboard Post (2) into the Headboard Panel (1), repeat to do for both side.

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






MODEL #28717EK EASTERN KING BED #28720Q QUEEN BED

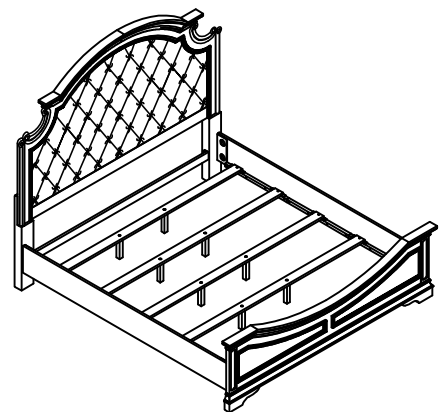
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COMPONENT PARTS			
DESCRIPTION	PART NAME		Q'TY (PCS)
①	HEADBOARD		1
②	FOOTBOARD		1
③	SIDE RAILS		2
④	SLATS		5
⑤	SUPPORT LEG		10

HARDWARES REQUIRED

- | | | |
|---|---|---|
| A |  | SCREW - 10 PCS |
| B |  | WOOD DOWEL - 4 PCS |
| C |  | CURVE WESHER - 8 PCS |
| D |  | THREAD BOLT $\frac{5}{16}$ " * 3" - 8 PCS |
| E |  | FLAT WASHER - 8 PCS |
| F |  | HEX NUT - 8 PCS |
| G |  | OPEN WRENCH - 1 PCS |

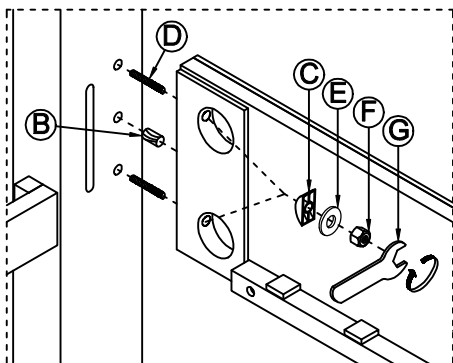


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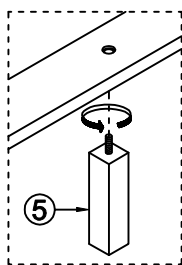
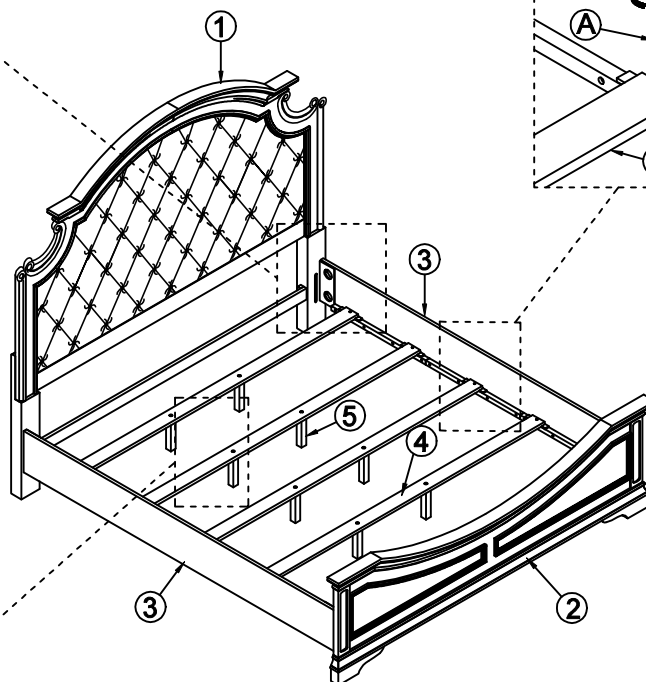
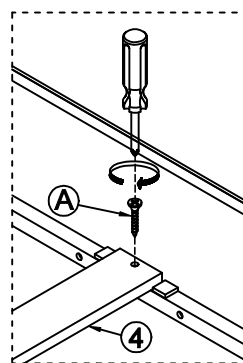
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How to assemble:

STEP 1: Attach Rails (3) to Headboard (1) and Footboard (2) by using the Wood Dowel (B), Thread Bolt (D), Curve Washer (C), Flat Washer (E), Hex Nut (F) and tighten with Open Wrench (G).



STEP 3: Attach 5 Slats (4) to Rails (3) by using screws (A) and Screw Driver (Not included). Assembling of product is now completed.



STEP 2: Securing 10 Supports Leg (5) into 5 Slats (4).