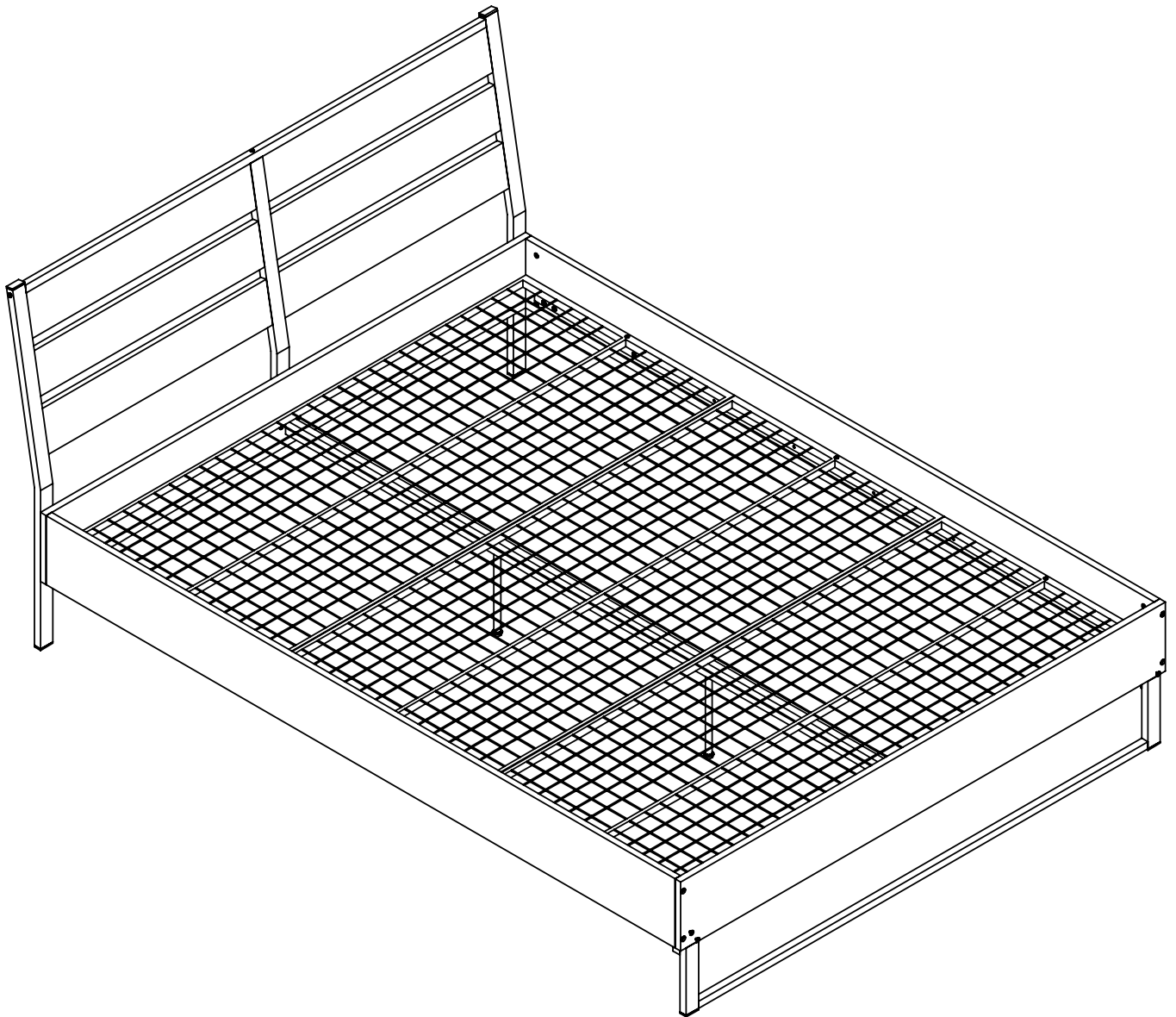


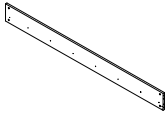
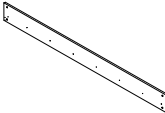
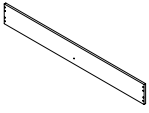
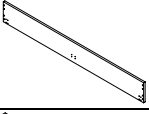
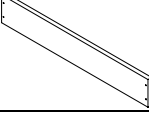
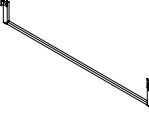



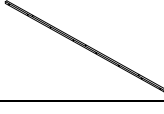
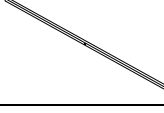
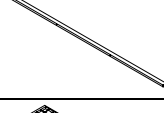
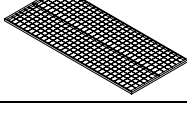
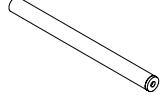
ASSEMBLY INSTRUCTION FOR ACME FURNITURE

MODEL#24250 24251 24247 24248

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

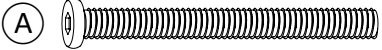
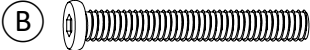



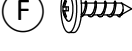








** Do not fully tighten screws until fully assembled **

COMPONENT PARTS			
DESCRIPTION	PART NAME	QTY(PCS)	BOX
①	SIDE PANEL-RIGHT 	1	24248EK-HF 24251Q-HF
②	SIDE PANEL-LEFT 	1	24248EK-HF 24251Q-HF
③	HEADBOARD 	1	24248EK-HF 24251Q-HF
④	FOOTBOARD 	1	24248EK-HF 24251Q-HF
⑤	UPPER HEADBOARD 	6	24247EK-FRM 24250Q-FRM
⑥	IRON FRAME OF BED END 	1	24248EK-HF 24251Q-HF
⑦	IRON TUBE OF BED HEAD-RIGHT 	1	24248EK-HF 24251Q-HF
⑧	IRON TUBE OF BED HEAD-LEFT 	1	24248EK-HF 24251Q-HF
⑨	IRON TUBE OF BED HEAD-MIDDLE 	1	24248EK-HF 24251Q-HF
⑩	IRON TUBE OF BED SIDE 	2	24248EK-HF 24251Q-HF
⑪	IRON TUBE FOR UPPER HEADBOARD 	1	24248EK-HF 24251Q-HF
⑫	SUPPORTIVE TUBE FOR BEDSTEAD 	1	24248EK-HF 24251Q-HF
⑬	BEDSTEAD 	3	24247EK-FRM 24250Q-FRM
⑭	STRENGTHENED PIPE FOR BEDSTEAD TUBE 	2	24248EK-HF 24251Q-HF

HARDWARE REQUIRED

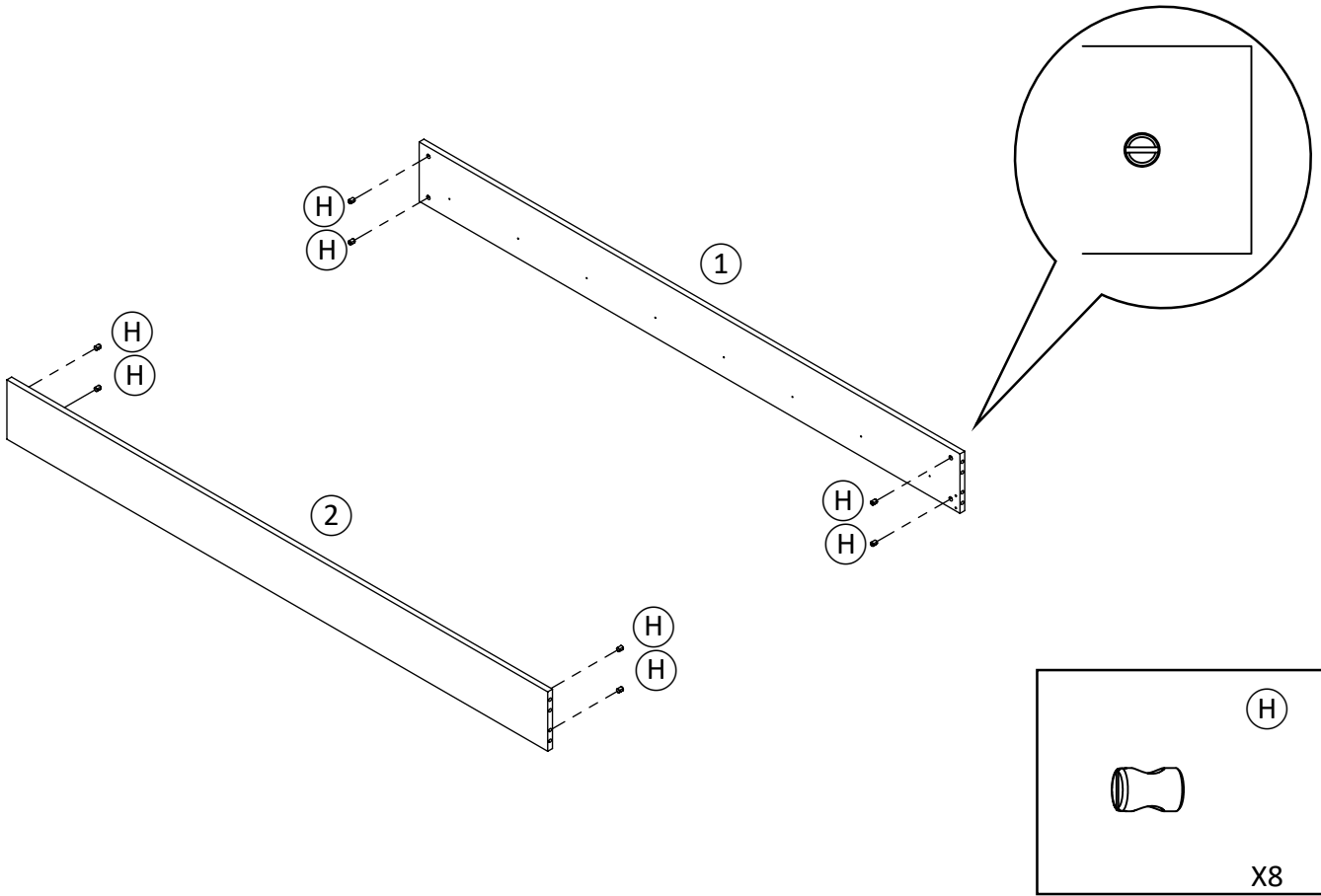
BOX: 24248EK-HF
24251Q-HF

	ALLEN BOLT	M8X80MM	4	PCS
	ALLEN BOLT	M8X63MM	4	PCS
	ALLEN BOLT	M6X63MM	6	PCS
	PHILLIPS SCREW	M4X35MM	16	PCS
	ALLEN BOLT	M6X35MM	6	PCS
	PHILLIPS SCREW	M4X15MM	24	PCS
	PHILLIPS SCREW	M6X14MM	16	PCS
	CROSS HOLE NUT		8	PCS
	WOODEN PEG		8	PCS
	STUD		2	PCS
	ALLEN WRENCH		1	PCS
	ALLEN WRENCH		1	PCS

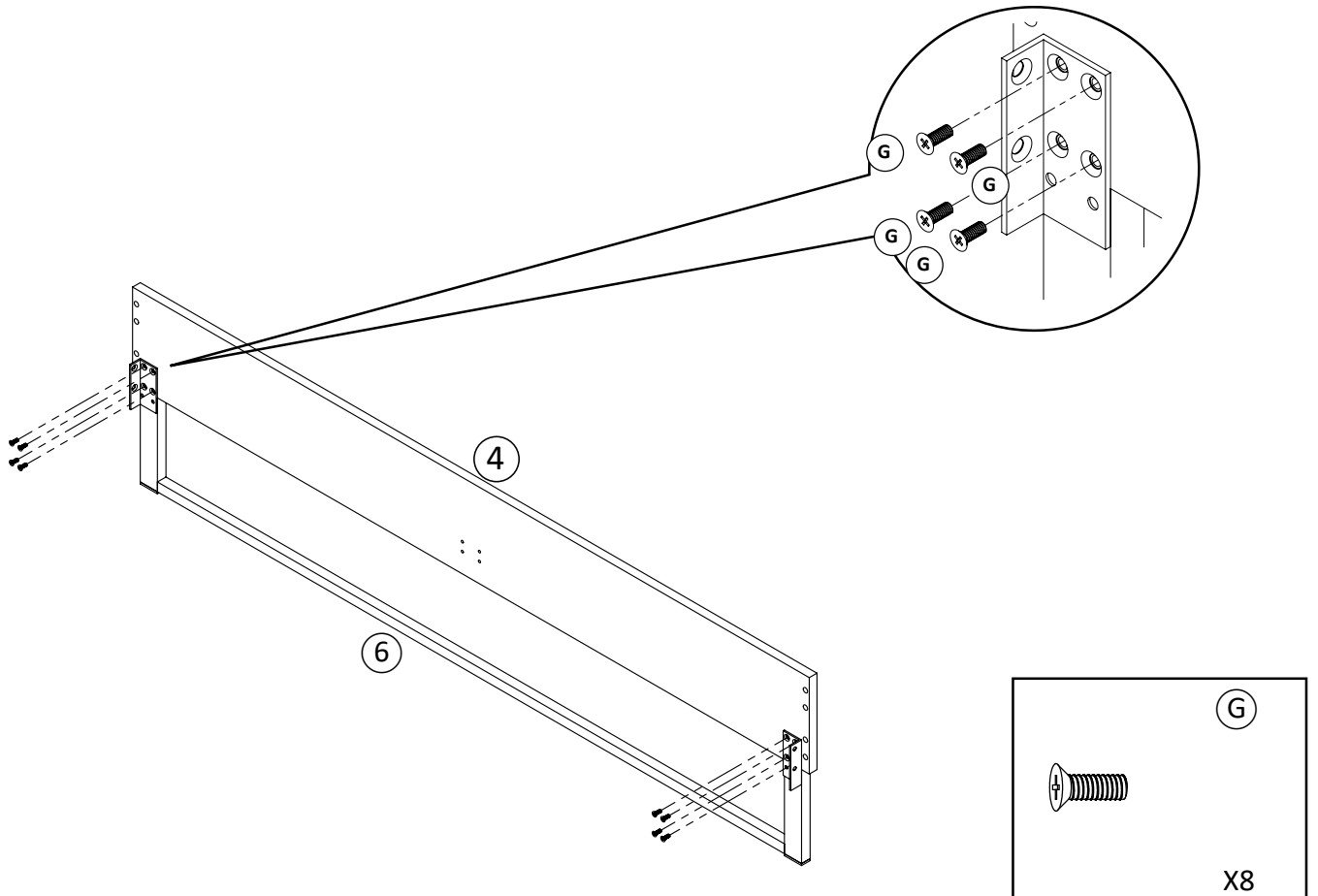
Attention

***Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.

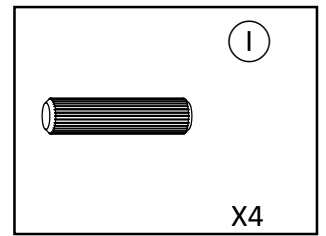
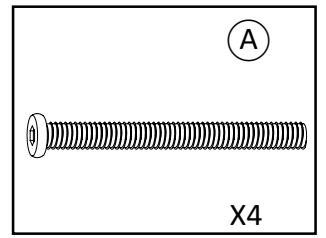
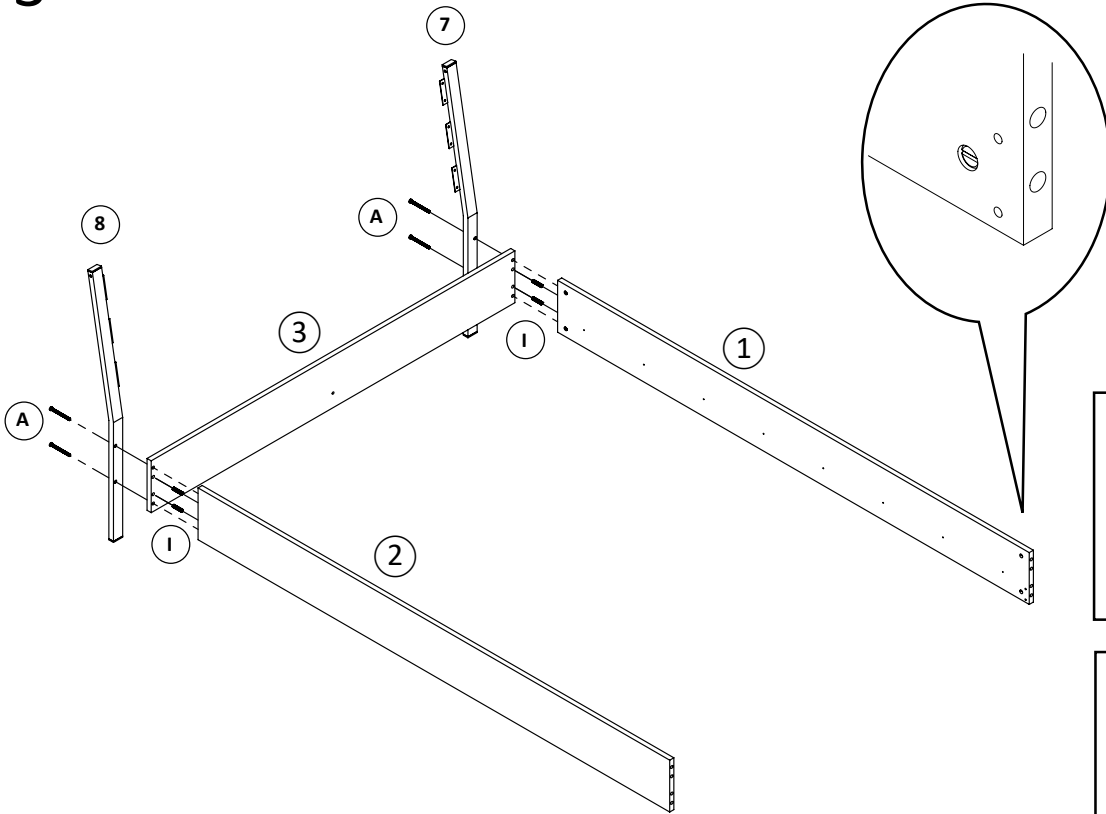
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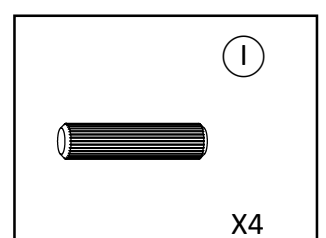
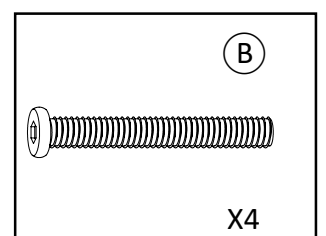
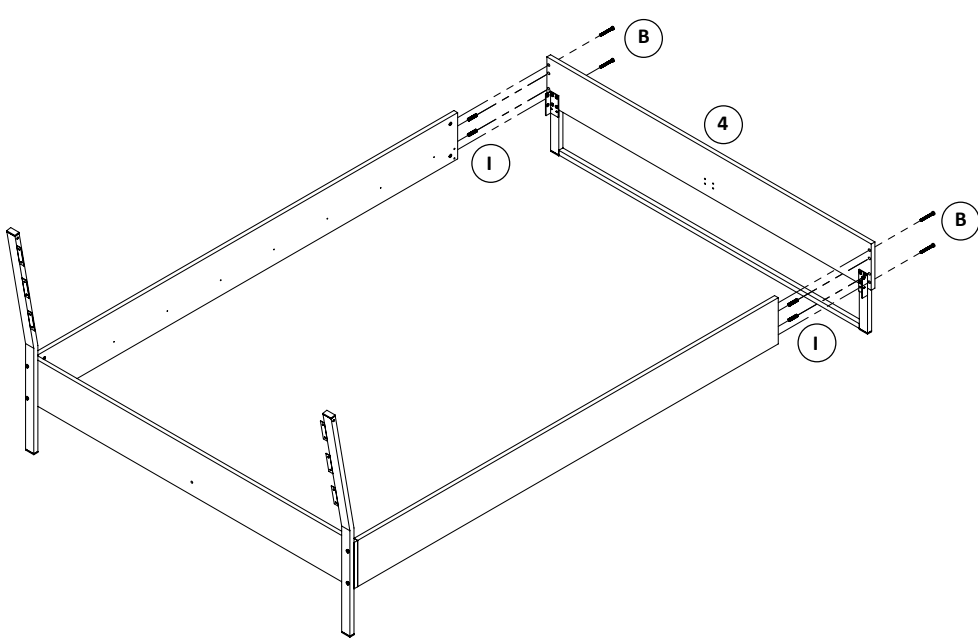
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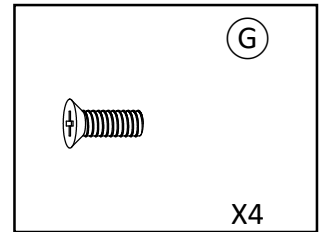
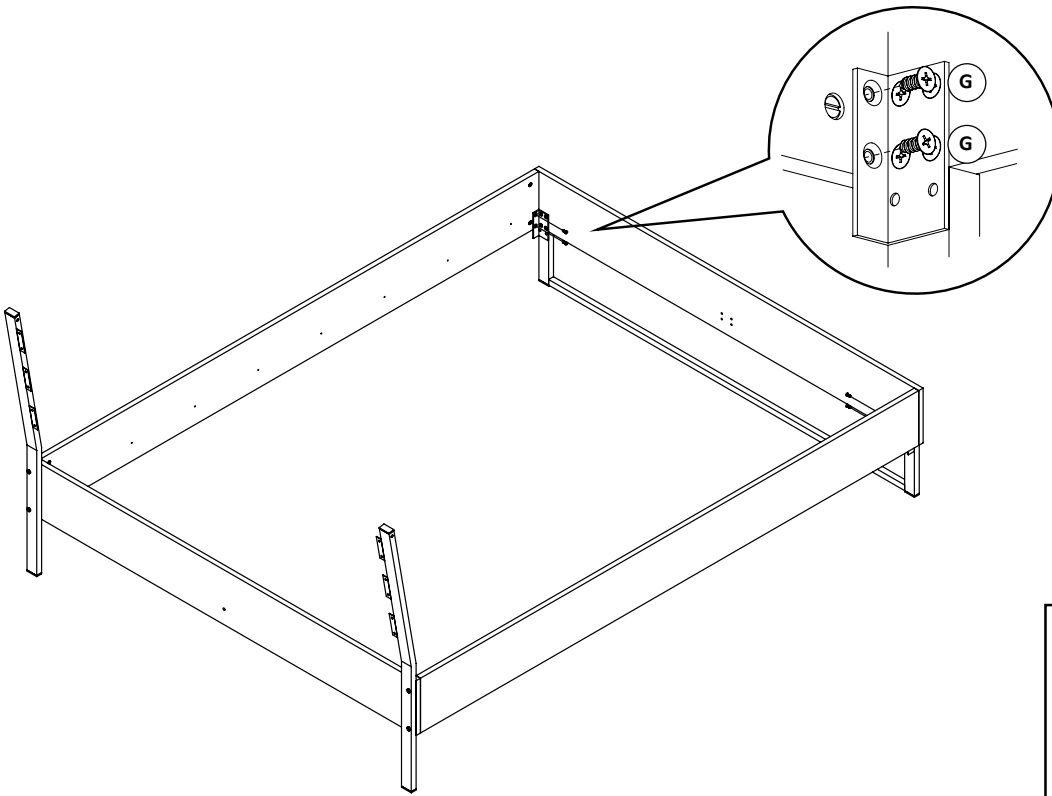
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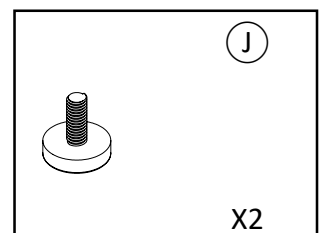
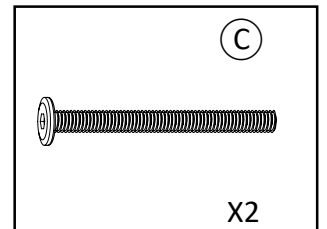
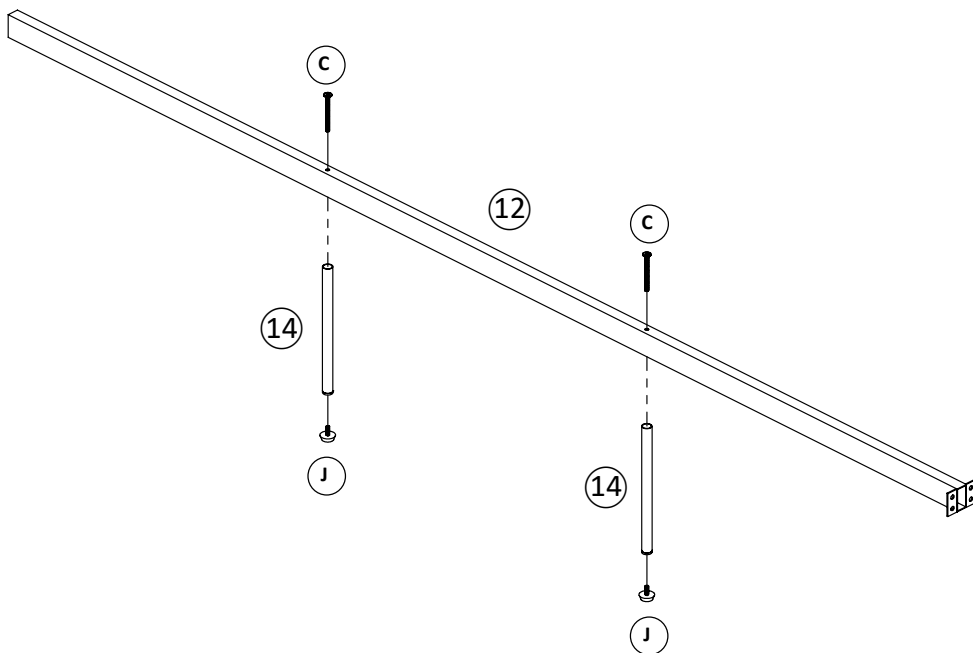
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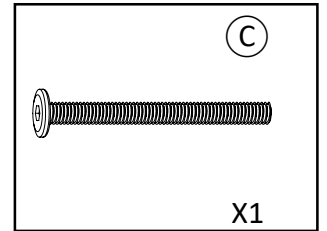
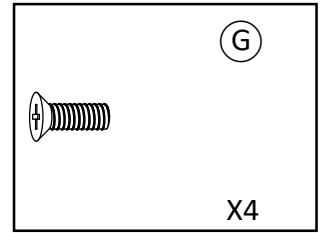
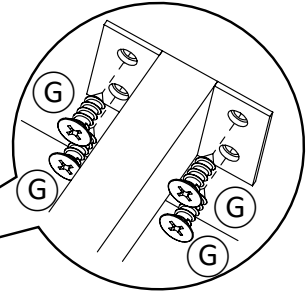
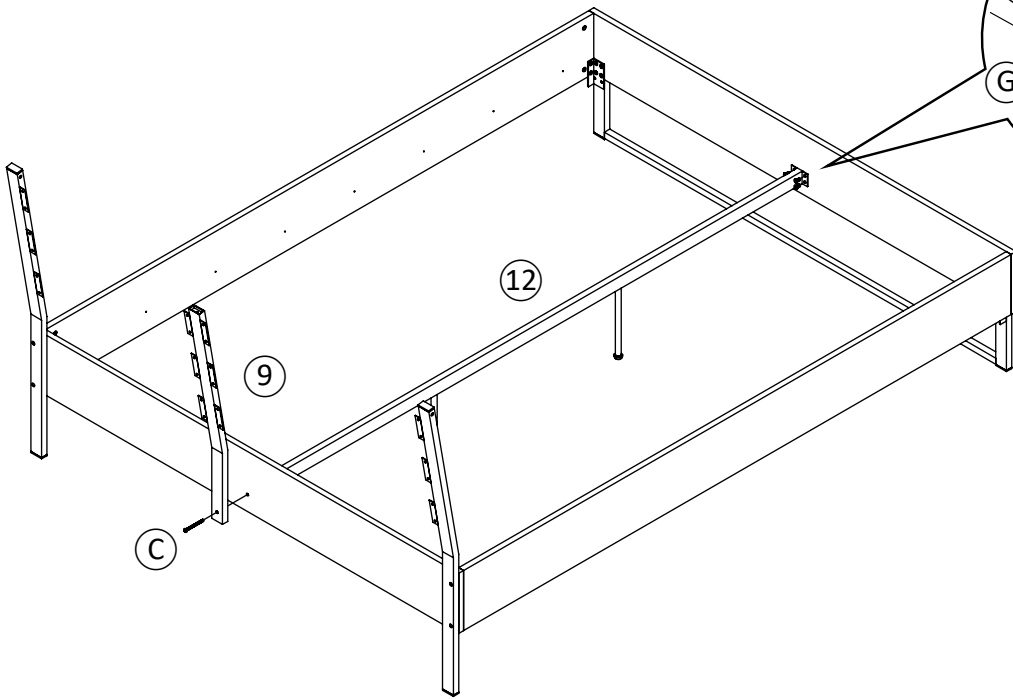
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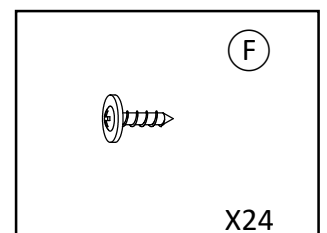
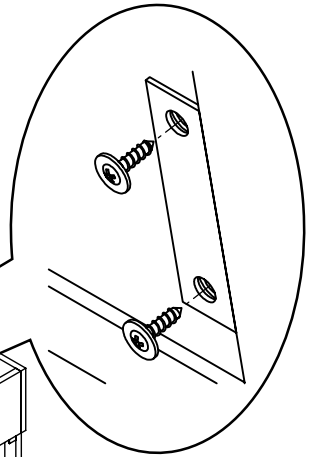
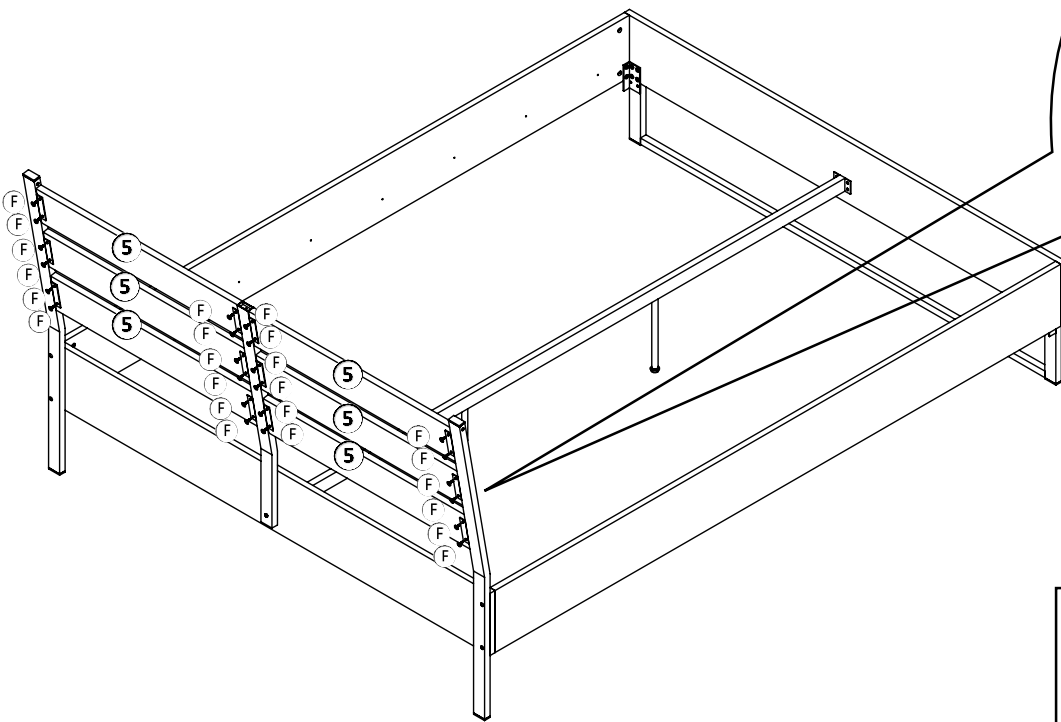
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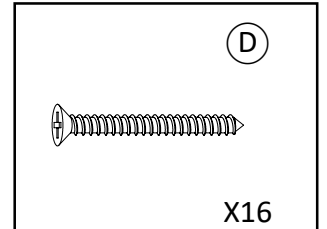
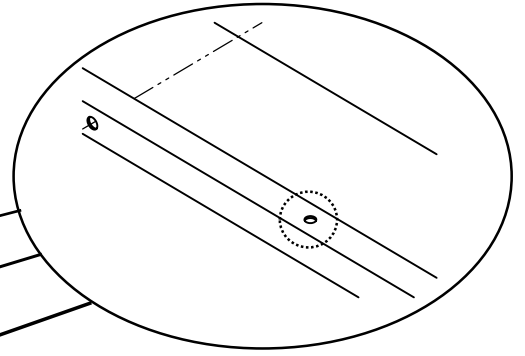
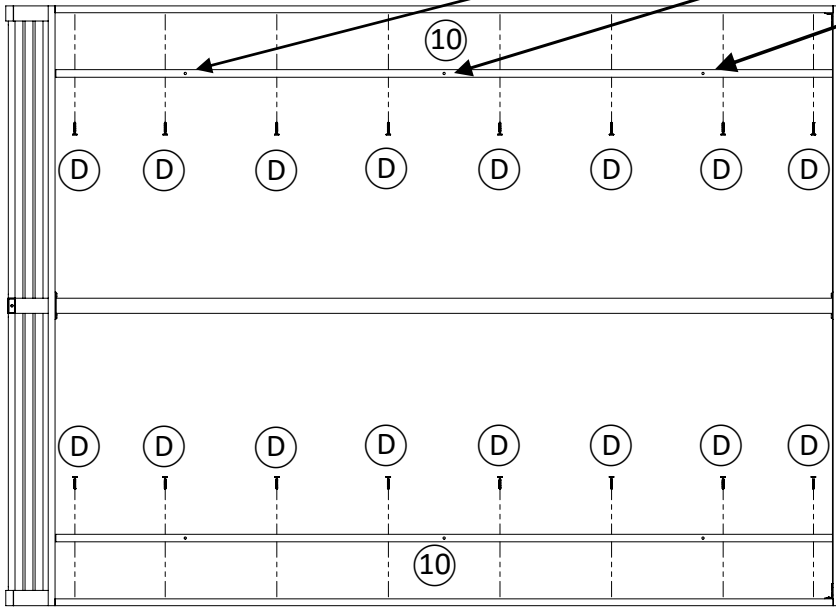
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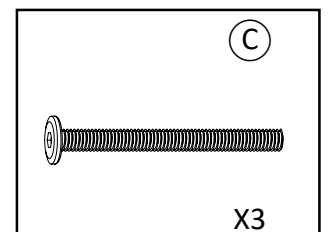
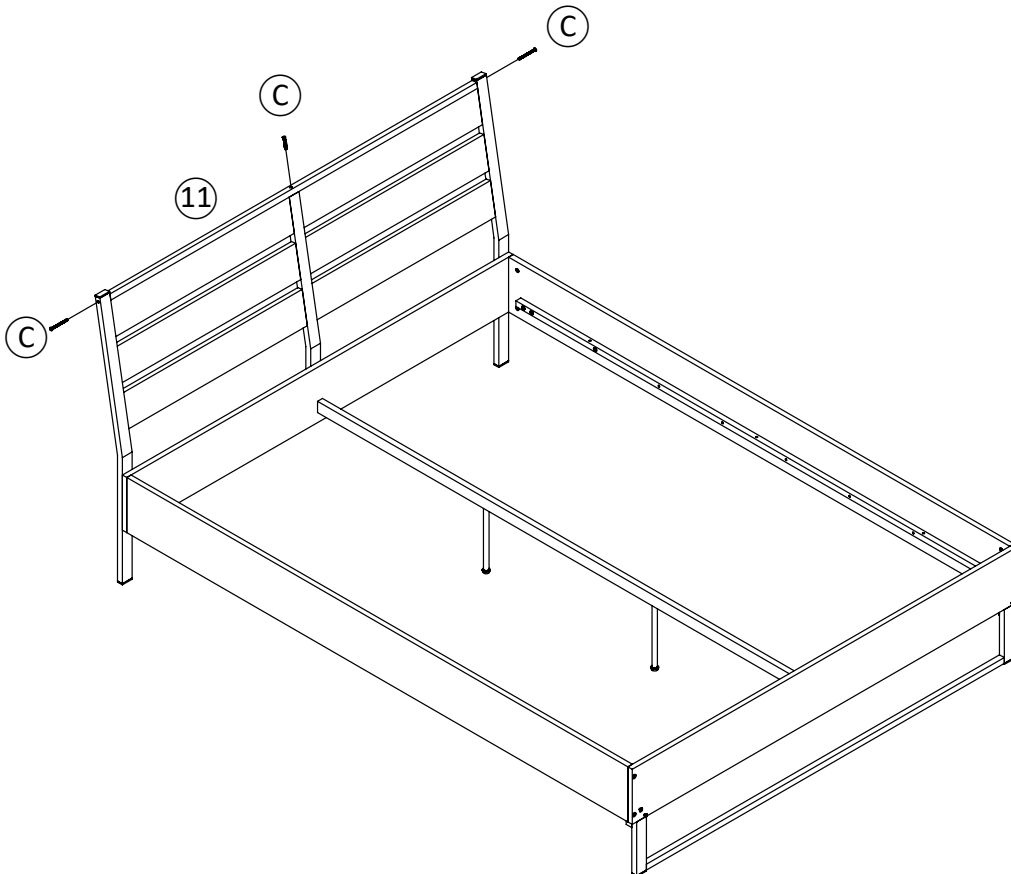
8



9



10



11

