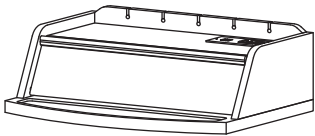
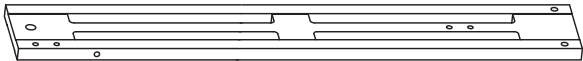
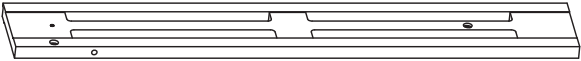




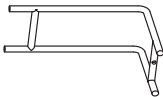
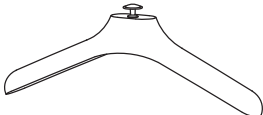



# ASSEMBLY INSTRUCTION FOR ACME FURNITURE









## MODEL#97980

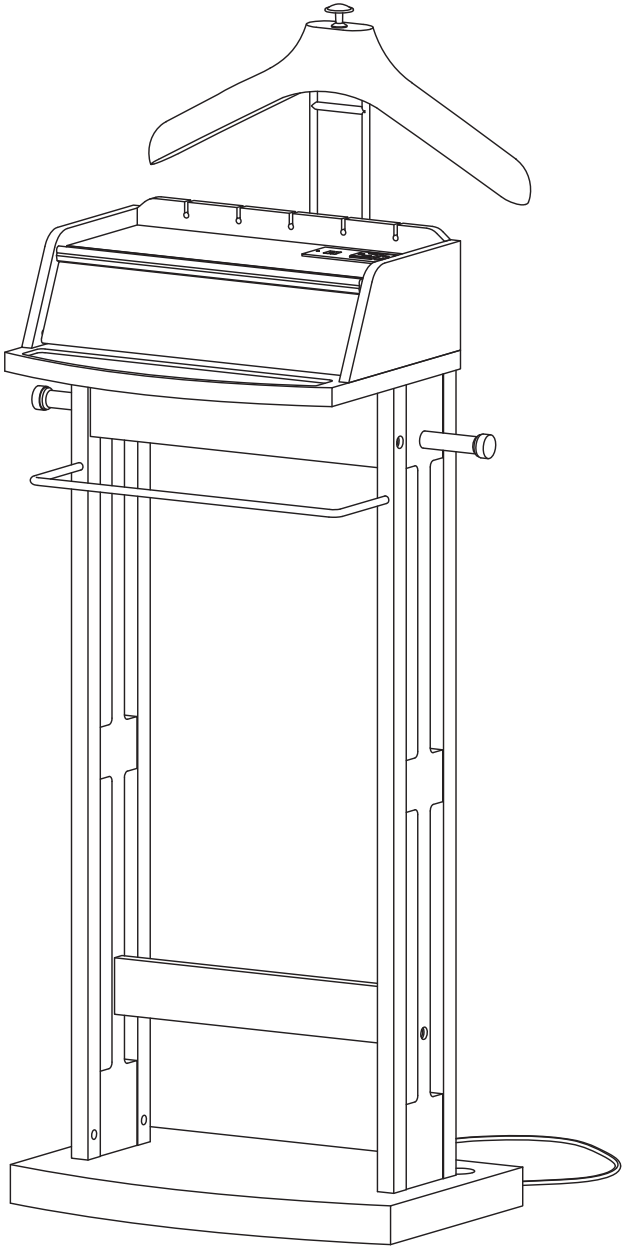
Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

\*\*\*Do not fully tighten screws until fully assembled\*\*\*

COMPONENT PARTS		
DESCRIPTION	PART NAME	Q'TY(PCS)
Ⓐ	Top panel 	1
Ⓑ	Left panel 	1
Ⓒ	Right panel 	1
Ⓓ	Brace 	1
Ⓔ	Brace 	1
Ⓕ	Bottom panel 	1
Ⓖ	Peg 	1
Ⓗ	Brace 	1
Ⓘ	Coat hanger 	1
Ⓙ	Peg 	2

# HARDWARE REQUIRED

①		Wooden dowel	Ø 8*30mm	8 pcs
②		Bolt	Ø 6*51mm	8 pcs
③		Bolt	Ø 1.5*12mm	5 pcs
④		Cam bolt	Ø 15*12mm	3 pcs
⑤		Cam lock	Ø 6*35mm	3 pcs
⑥		Cam bolt	Ø 10*12mm	8 pcs
⑦		Screw	Ø 3.5*19mm	1 pc
⑧		Allen key	4*21*57mm	1 pc

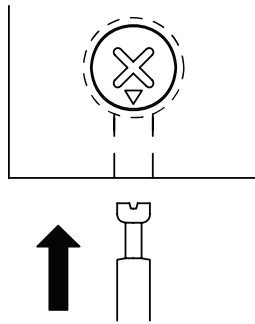


**Attention:**

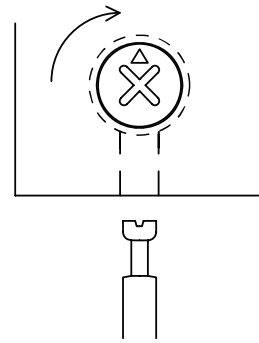
\*\*\* Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carafully check parts and packing materials prior to ordering replacements.

## CAM LOCK SYSTEM

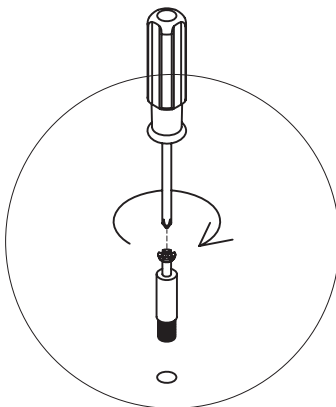
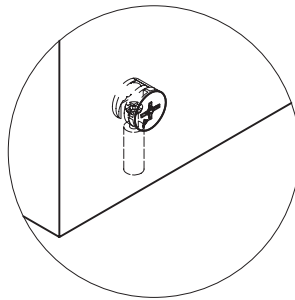
(1)



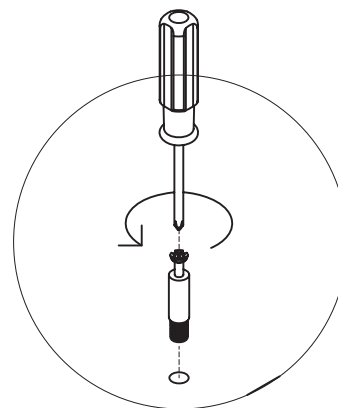
(2)



### IMPORTANT NOTE--CAM LOCK ADJUSTMENT



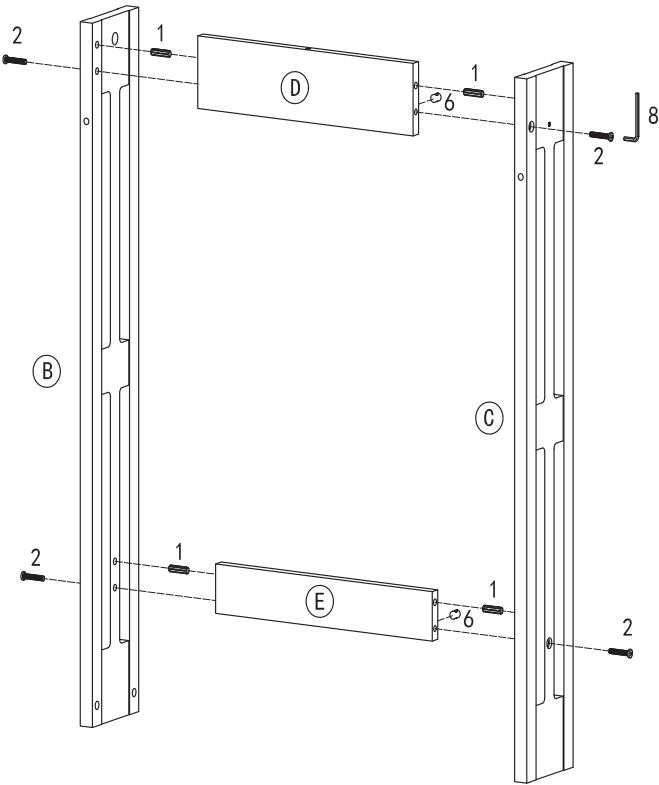
If Cam Lock  
is too loose,  
Please adjust Metal  
Dowel to turn right  
as drawing.



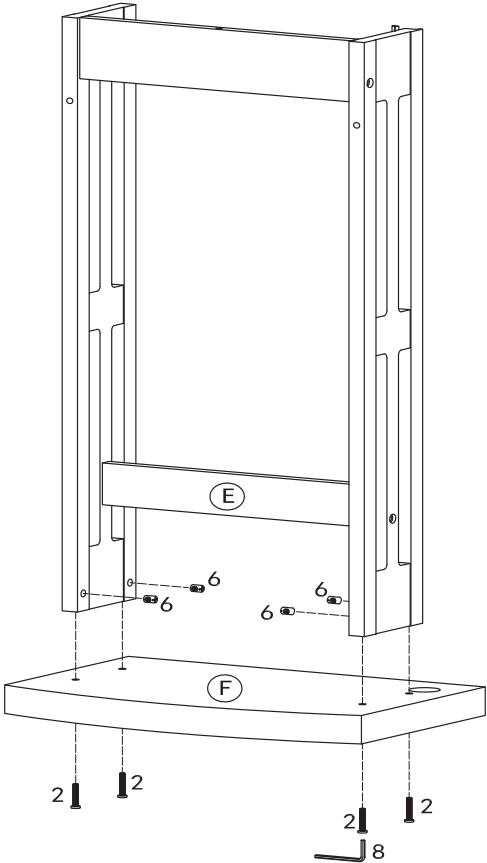
If Cam Lock  
is too tight,  
Please adjust Metal  
Dowel to turn left  
as drawing.

# How to assemble:

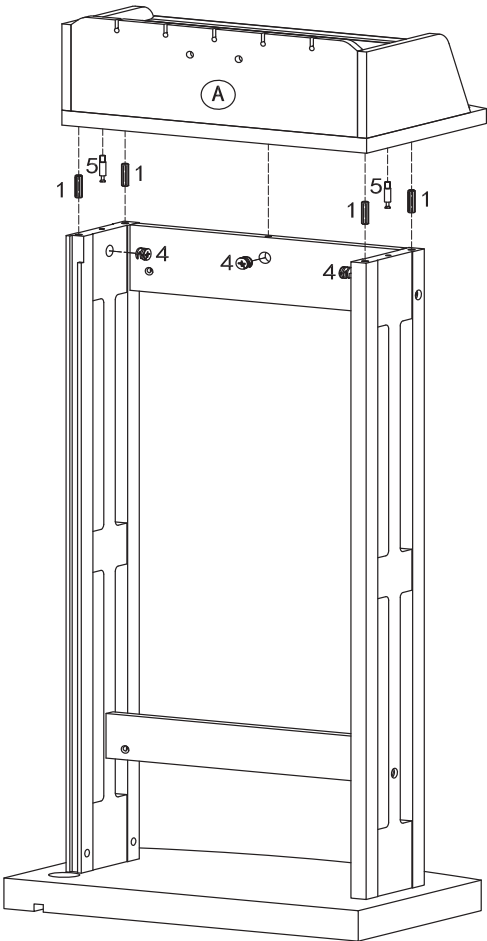
Step 1



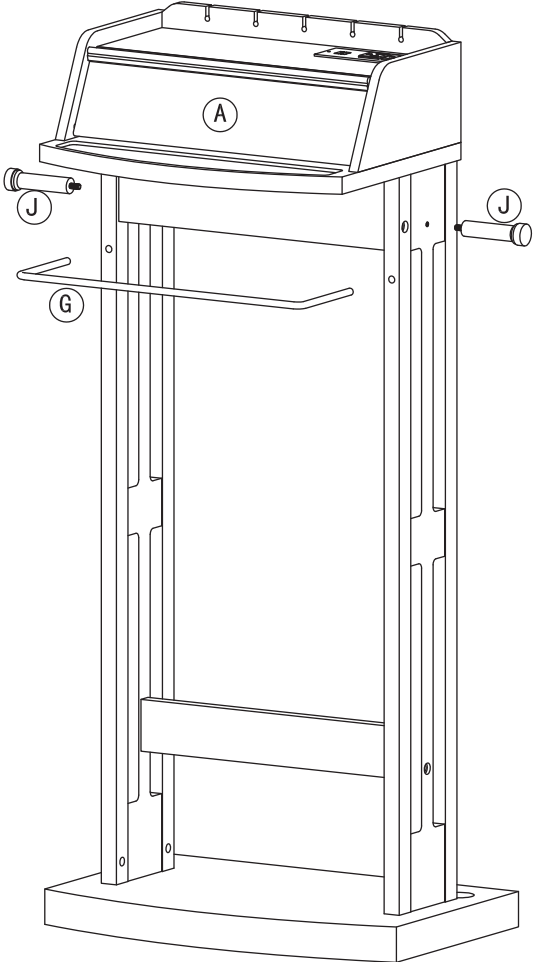
Step 2



Step 3

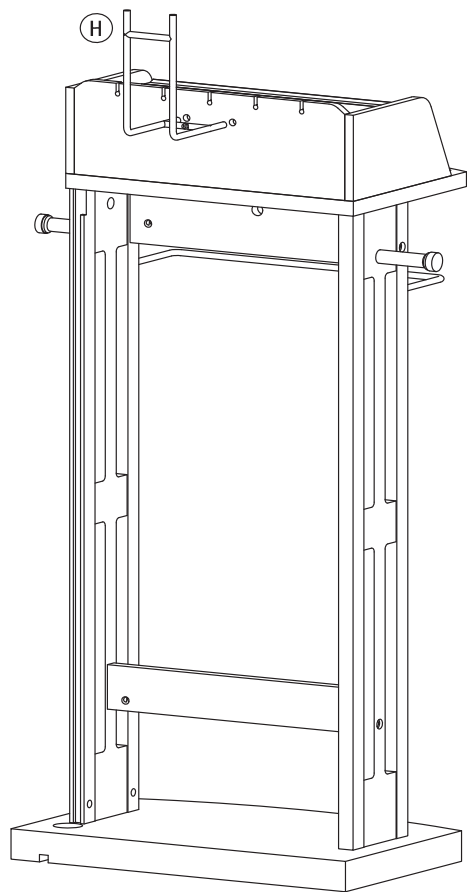


Step 4

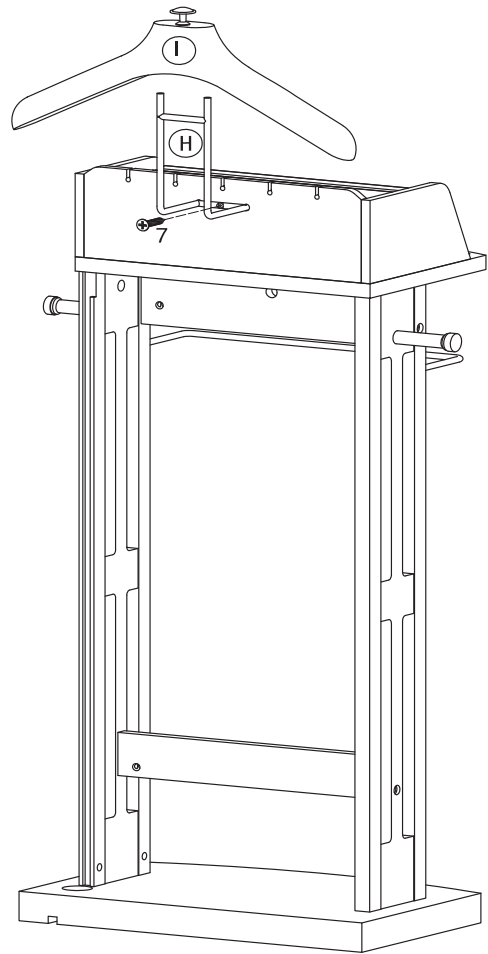


# How to assemble:

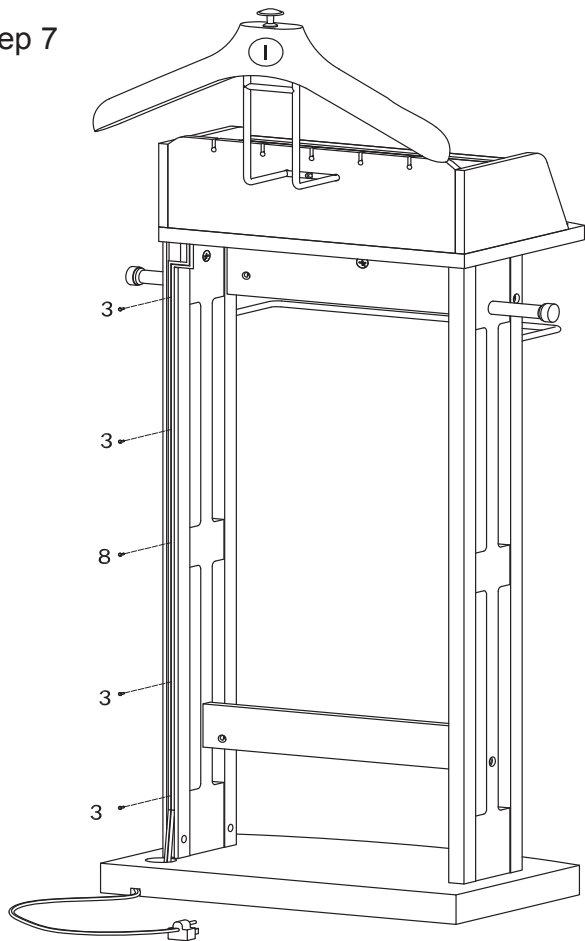
Step 5



Step 6



Step 7



Step 8

