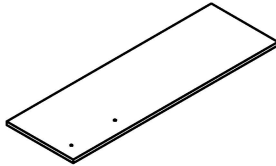
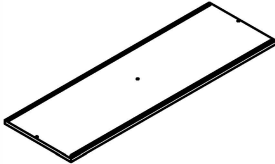


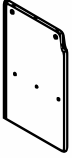
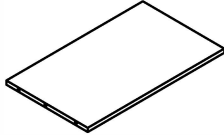
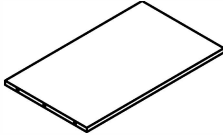


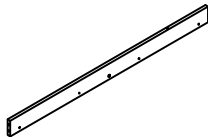

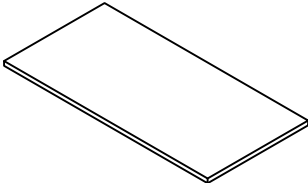
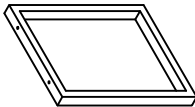

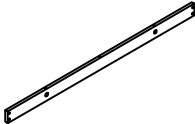
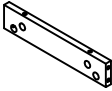
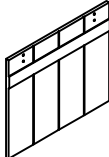
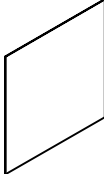
# ASSEMBLY INSTRUCTION FOR ACME FURNITURE









## MODEL# 92270/92970




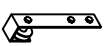




Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Separate, identify, and count all parts and metal hardware. Compare with parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of the part(s) needed.

**\*\*\* Do not fully tighten screws until fully assembled \*\*\***

COMPONENT PARTS		
DECERPTION	PART NAME	Q'TY(PCS)
1	TOP 	1PC
2	BOTTOM PANEL 	1PC
3	LEFT SIDE PANEL 	1PC
4	RIGHT SIDE PANEL 	1PC
5	DIVIDER PANEL 	1PC
6	LEFT SHELF 	2PCS
7	RIGHT SHELF 	1PC

COMPONENT PARTS		
DECERPTION	PART NAME	Q'TY(PCS)
8	TOP SLAT 	1PC
9	SLIPWAY 	1PC
10	DESK TOP 	1PC
11	LEG FRAME 	1PC
12	DESK TOP SUPPORT 	4PCS
13	LONG CROSSBAR 	2PCS
14	SHORT CROSSBAR 	2PCS
15	SLIDING DOOR 	1PC
16	BACK PANEL 	2PCS

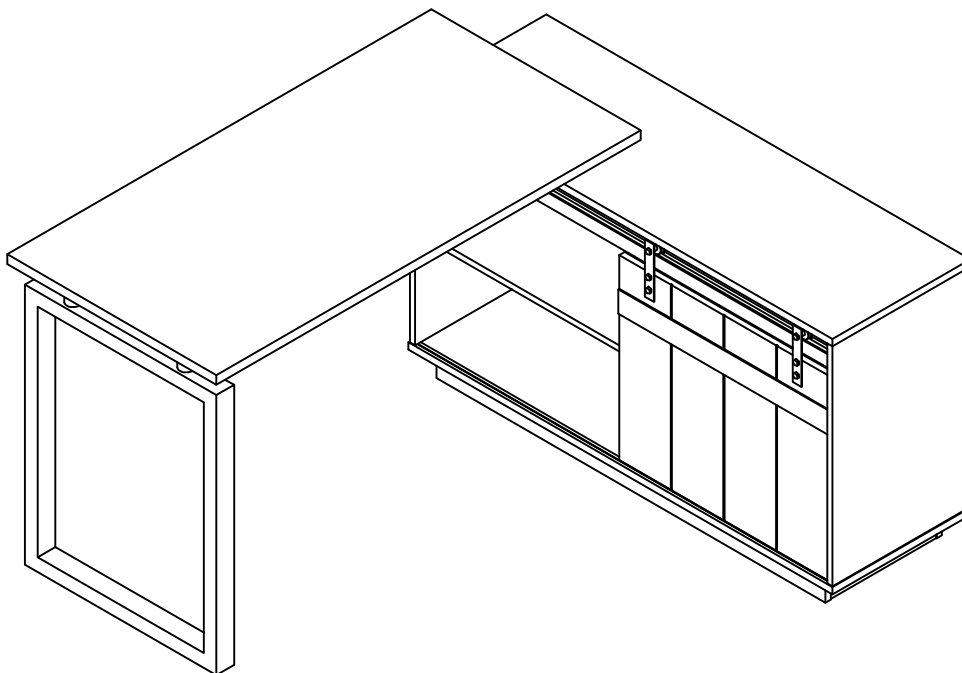
HARDWARE REQUIRED:			
A		L29	30pcs
B		∅15	30pcs
C		∅8x25	18pcs
D		∅4x40	7pcs
E		∅4x30	4pcs
F		∅8x85	4pcs
G		∅8x∅16x2	4pcs
H		M5	1pc

HARDWARE REQUIRED:			
I		∅6x30	2pcs
J		M6x25	4pcs
K		M6	4pcs
L		140x40x30	2pcs
M		M10	2pcs
N		∅16	6pcs
O		∅22	8pcs
P		Glue: For securing please apply to wood dowel first before inserting into panel	1pc

**Attention:**

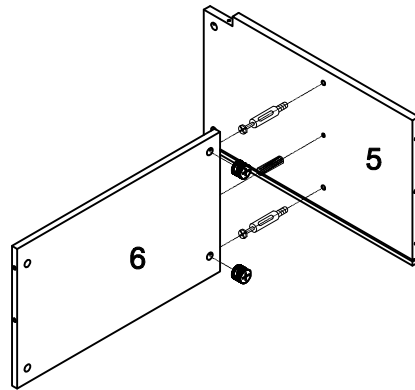
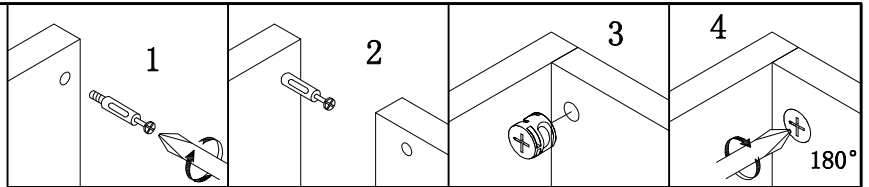
\*\*\*Mattresses not included.




\*\*\*Some number parts listed on the instruction sheet may not be in parts bag as they may already be assemble. Carefully check parts and packing materials prior to ordering replacements.



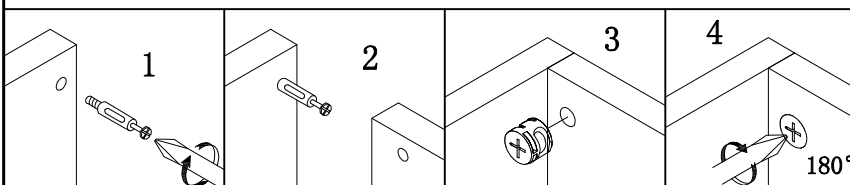
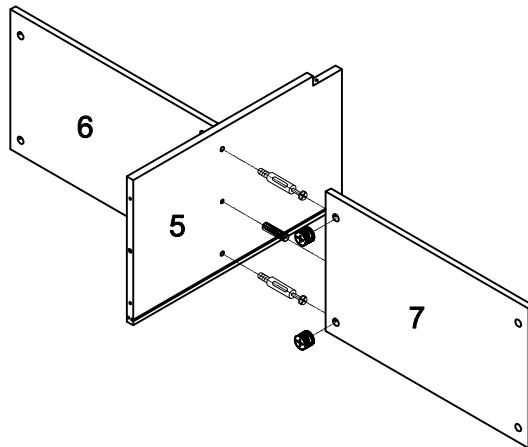
**How to Assemble:**




**STEP 1.**



<b>A</b>		2pcs
<b>B</b>		2pcs
<b>C</b>		1pc

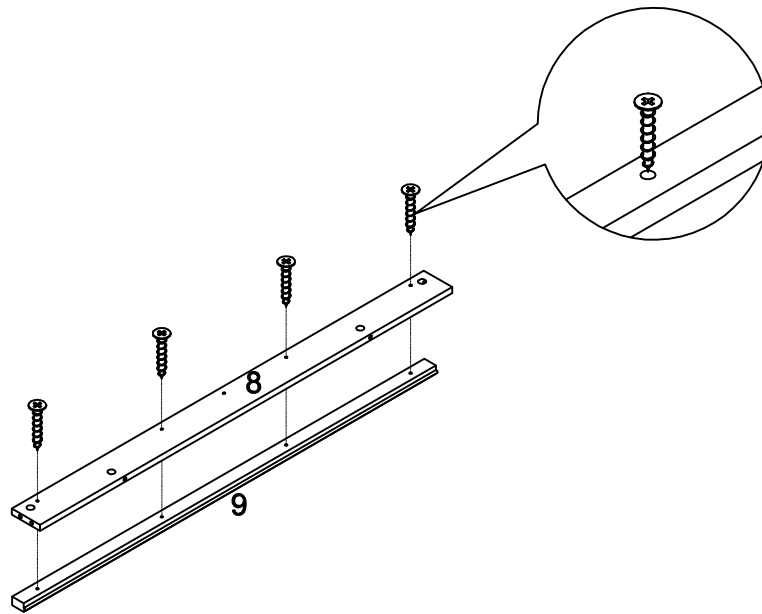
**STEP 2.**




<b>A</b>		2pcs
<b>C</b>		2pcs
<b>D</b>		1pc

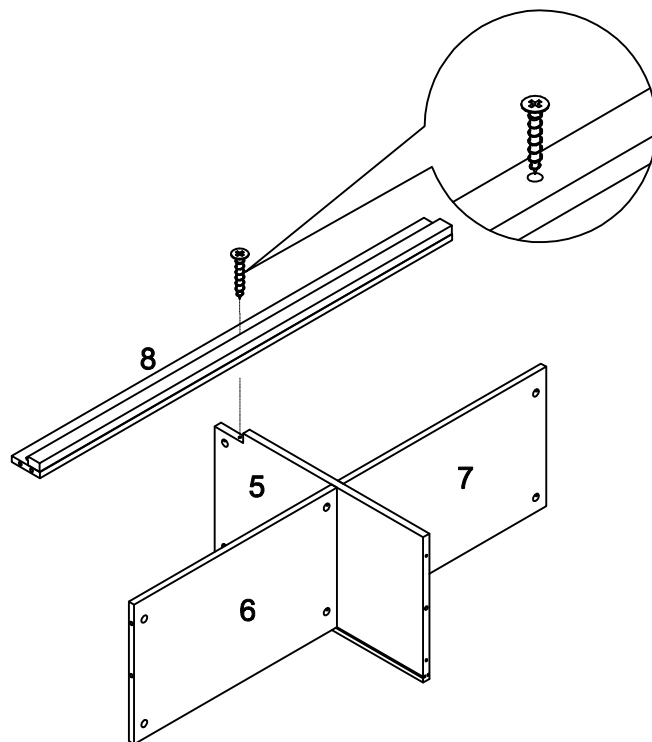
How to Assemble:


STEP 3.



E  4pcs

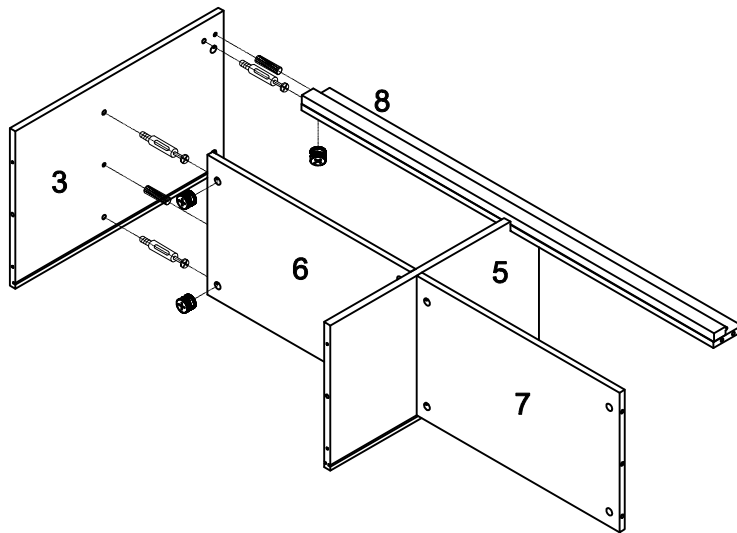
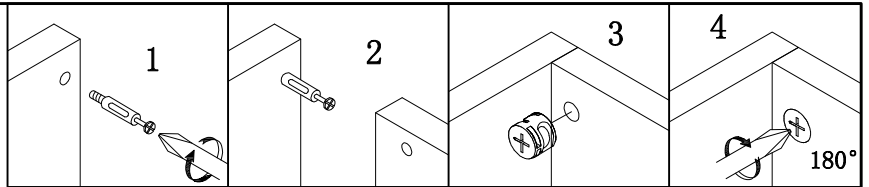
STEP 4.






D  1pc

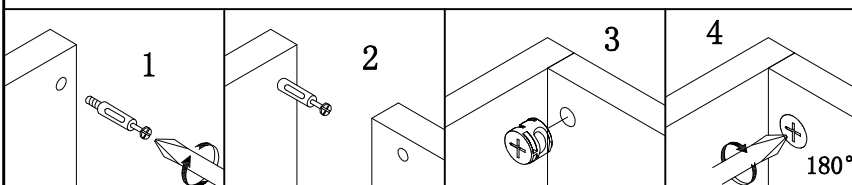
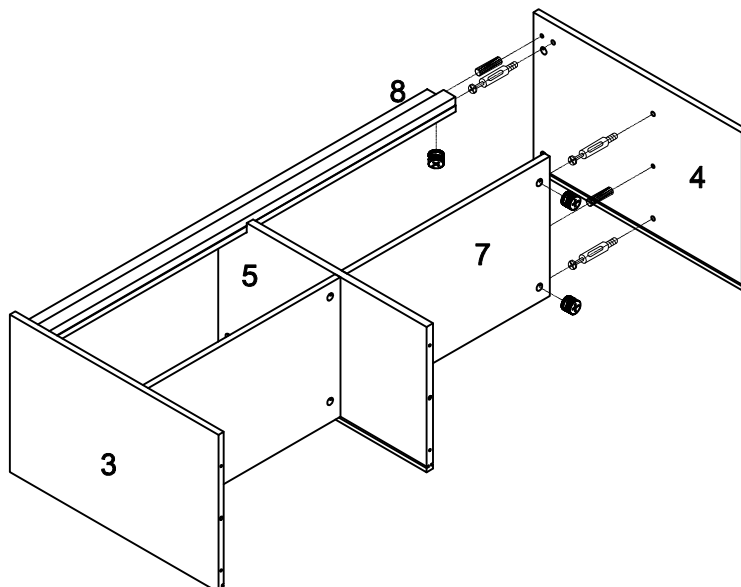
**How to Assemble:**




**STEP 5.**



<b>A</b>		3pcs
<b>B</b>		3pcs
<b>C</b>		2pcs

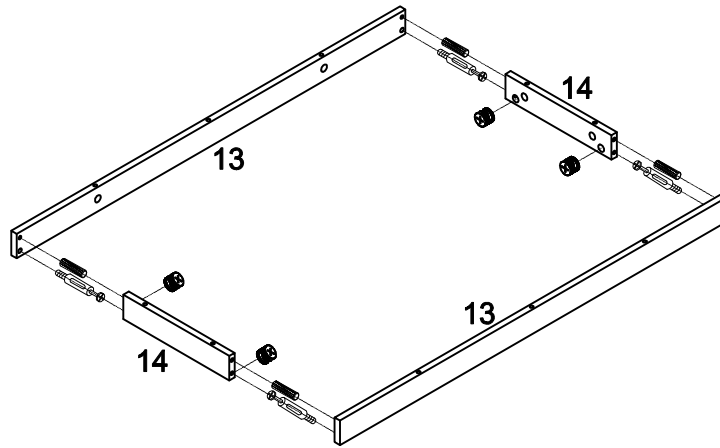
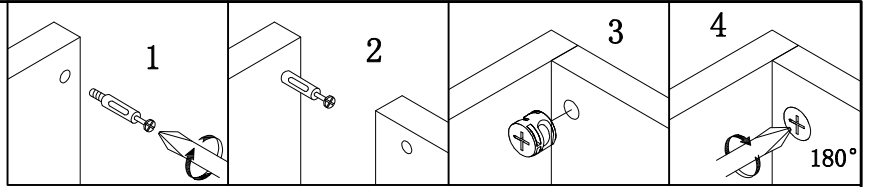
**STEP 6.**






<b>A</b>		3pcs
<b>B</b>		3pcs
<b>C</b>		2pcs

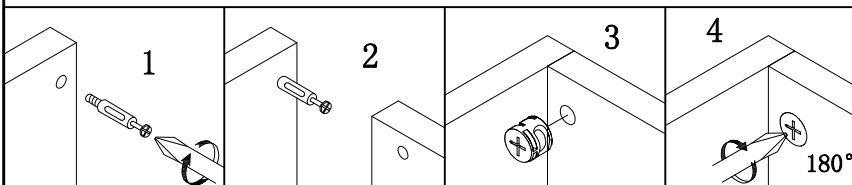
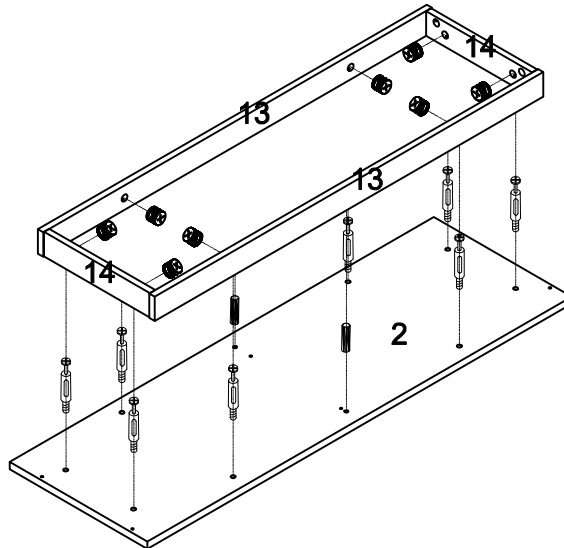
How to Assemble:




**STEP 7.**



<b>A</b>		4pcs
<b>B</b>		4pcs
<b>C</b>		4pcs

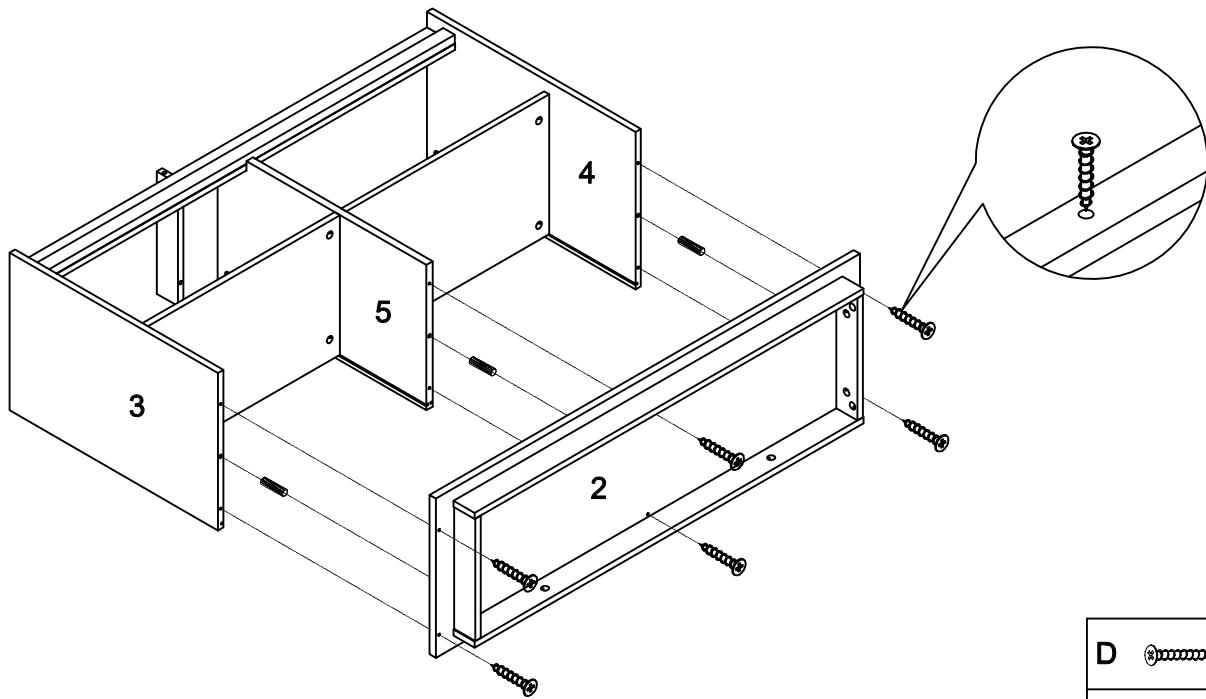
**STEP 8.**





<b>A</b>		8pcs
<b>B</b>		8pcs
<b>C</b>		2pcs

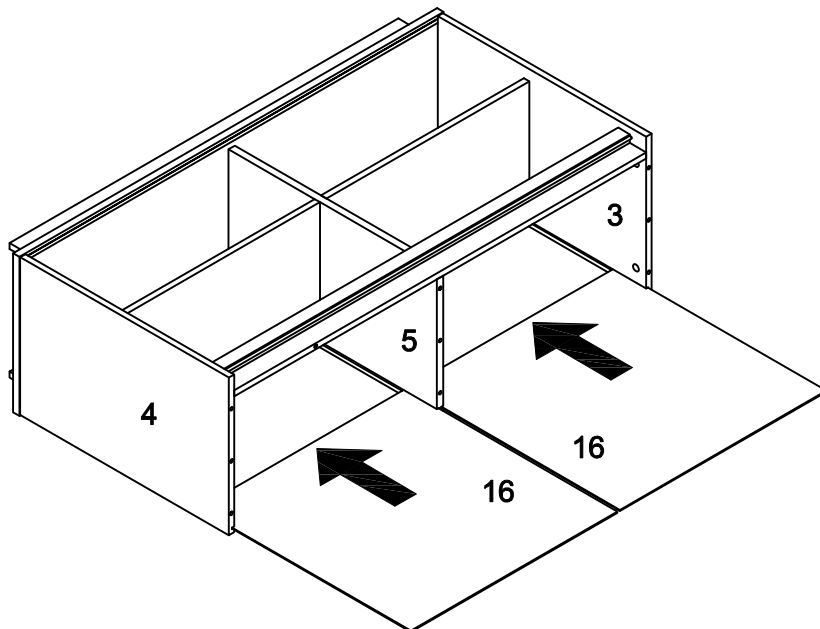
How to Assemble:

**STEP 9.**



D		6pcs
C		3ps

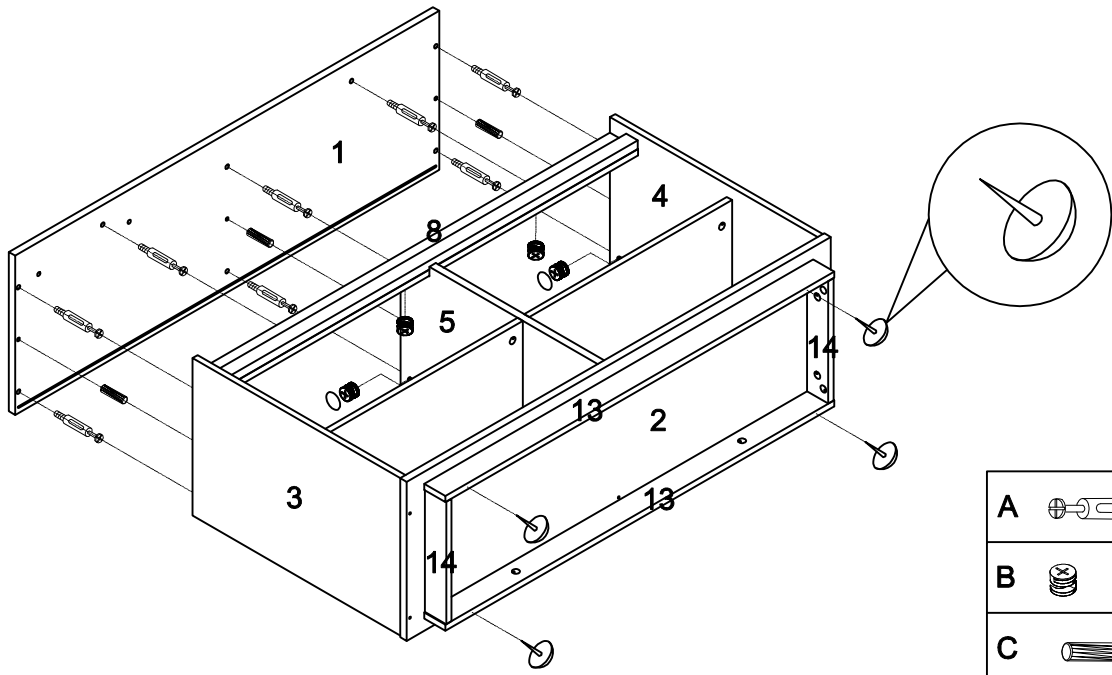
**STEP 10.**










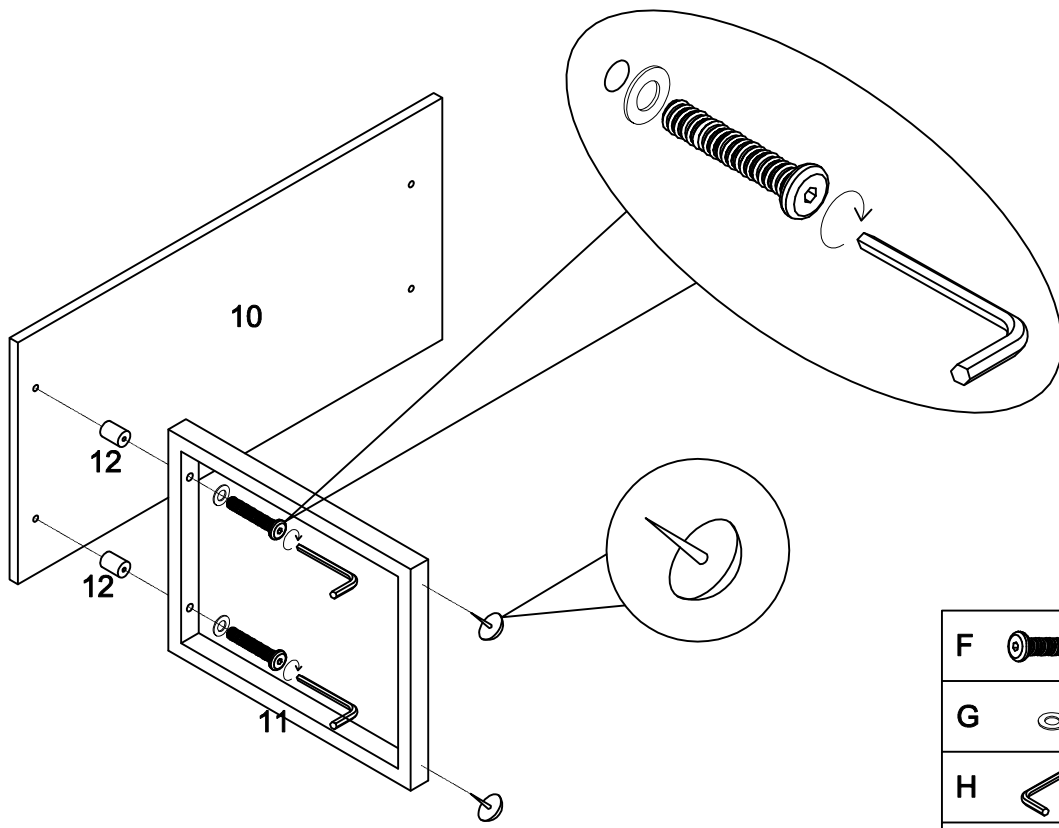
How to Assemble:





STEP 11.



A		8pcs
B		8pcs
C		3pcs
O		6pcs
N		4pcs

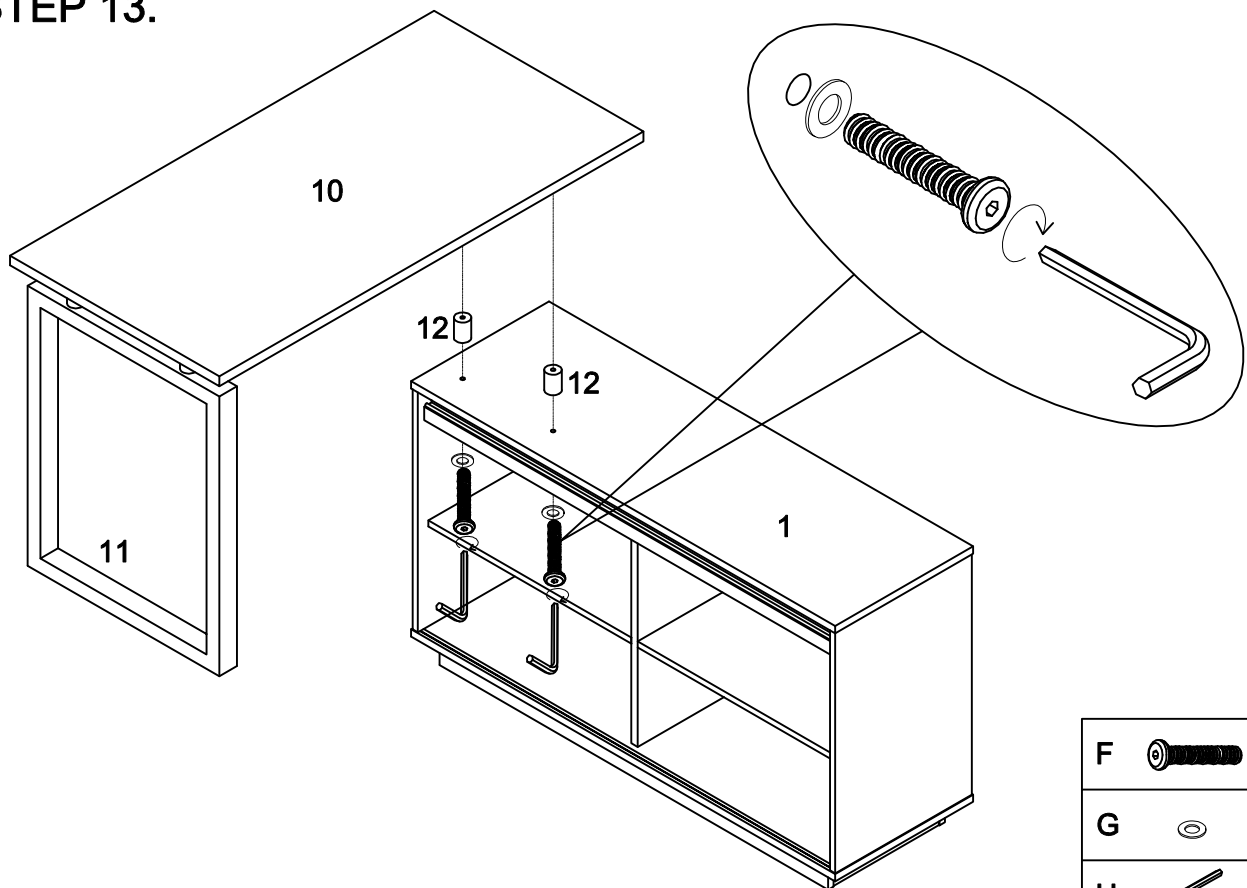
STEP 12.



F		2pcs
G		2pcs
H		1pc
N		2pcs

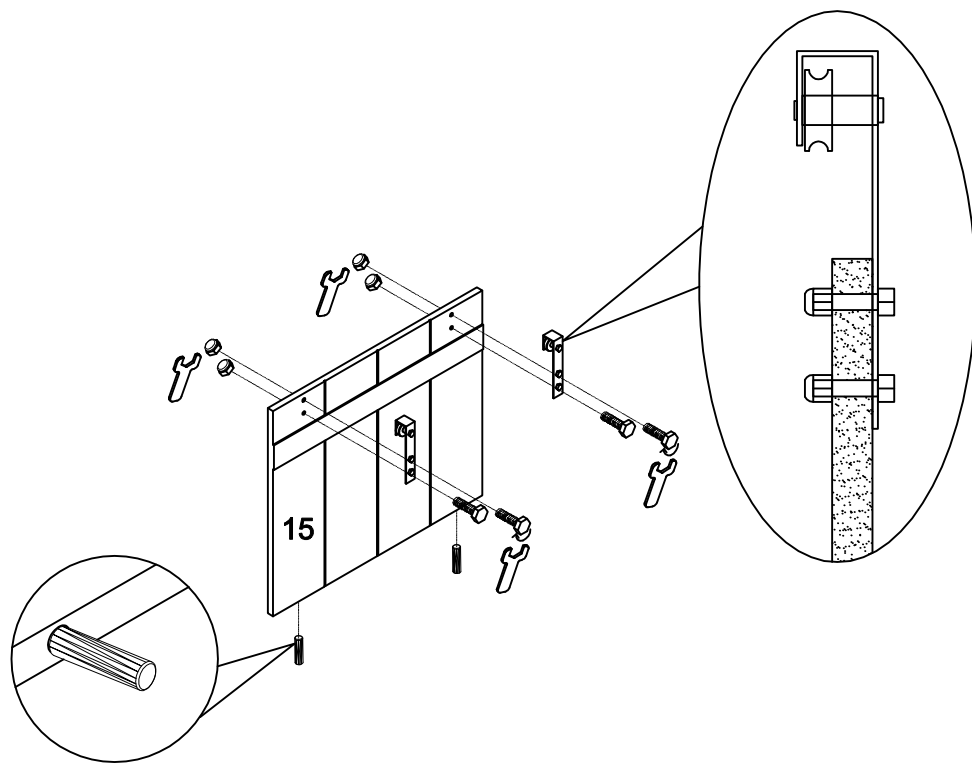
How to Assemble:

**STEP 13.**



F		2pcs
G		2pcs
H		1pc

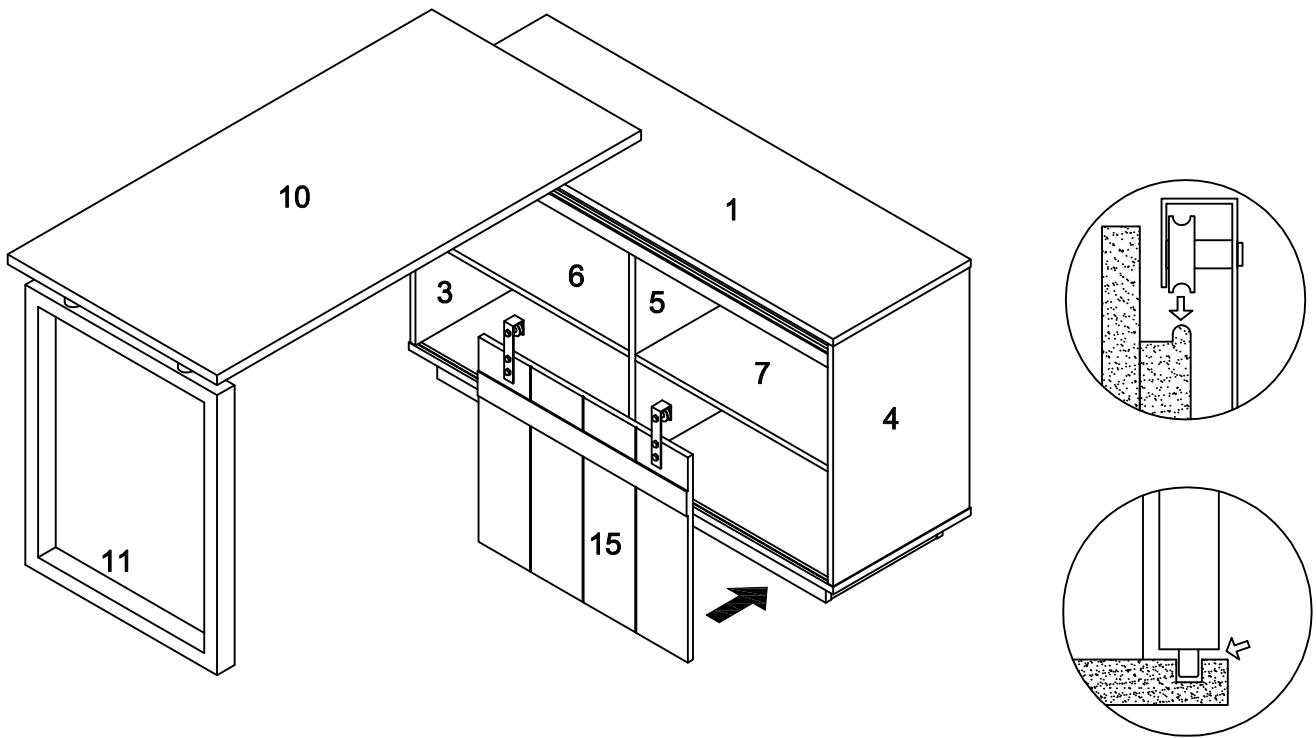
**STEP 14.**



L		2pcs
J		4pcs
K		4pcs
M		2pcs
I		2pcs

**How to Assemble:**

**STEP 15.**



**STEP 16.**

