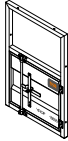

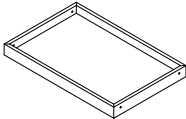
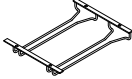
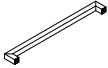
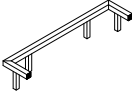
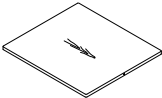
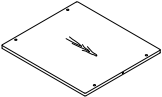
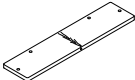


ASSEMBLY INSTRUCTION FOR ACME FURNITURE








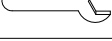

MODEL# 77889 & 77909 SERVER

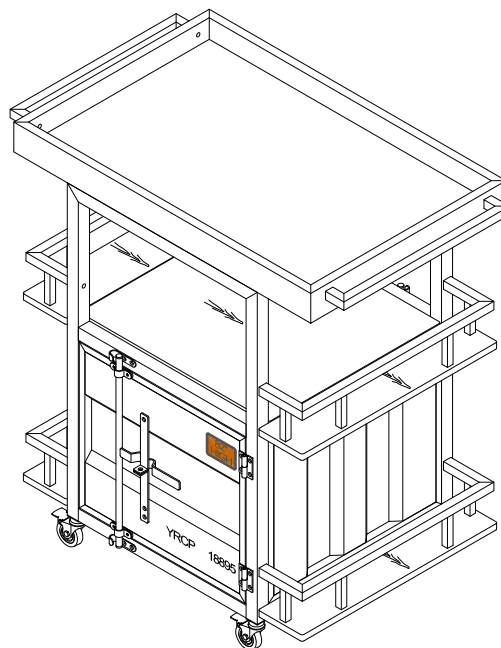
Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Separate, identify, and count all parts and metal hardware. Compare with parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of the part(s) needed.

***** Do not fully tighten screws until fully assembled *****

COMPONENT PARTS		
DECERPTION	PART NAME	Q'TY(PCS)
①	Door Frame 	2pcs
②	Side Frame 	2pcs
③	Top 	1pc
④	Rack 	1pc
⑤	Handle 	2pcs
⑥	Shelf Frame 	4pcs
⑦	Middle Shelf 	1pc
⑧	Bottom Shelf 	1pc
⑨	Side Shelf 	4pcs

⑩	Wheel		4pcs
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HARDWARE REQUIRED:	
(A) 	Bolt 1/4"x5/8" - 4pcs
(B) 	Bolt 1/4"x1" - 16pcs
(C) 	Bolt 1/4"x1-3/8" - 16pcs
(D) 	Bolt 1/4"x1-5/8" - 8pcs
(E) 	Bolt 1/4"x2" - 8pcs
(F) 	Washer - 20pcs
(G) 	Allen Wrench M4 - 1pc
(H) 	Open End Wrench - 1pc
(I) 	Dowel \varnothing 6x30 - 4pcs



Attention:

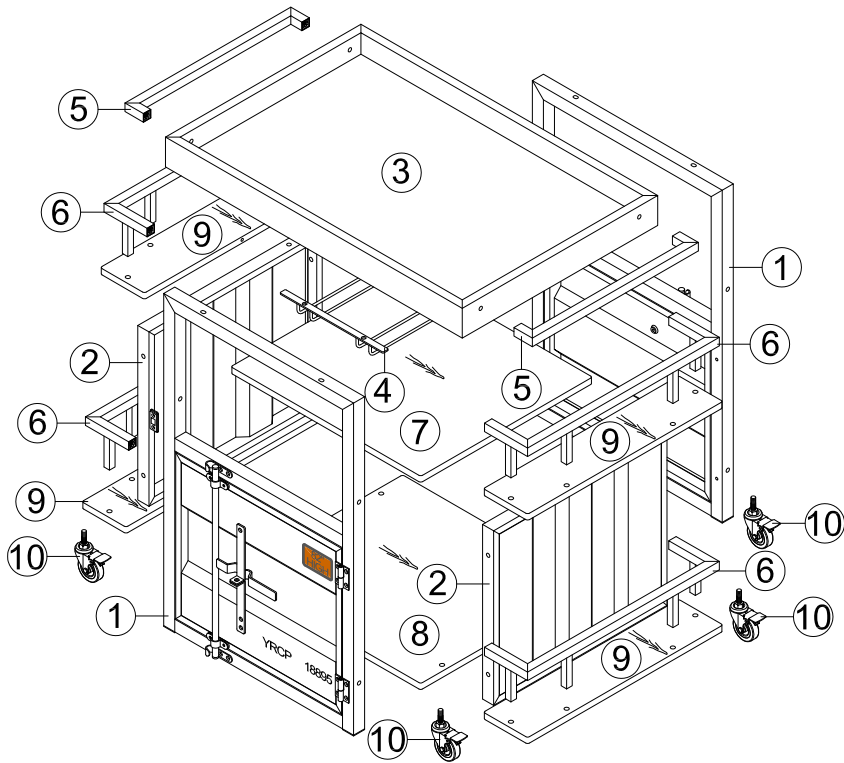
***Mattresses not included.

***Some number parts listed on the instruction sheet may not be in parts bag as they may already be assemble.
Carefully check parts and packing materials prior to ordering replacements.

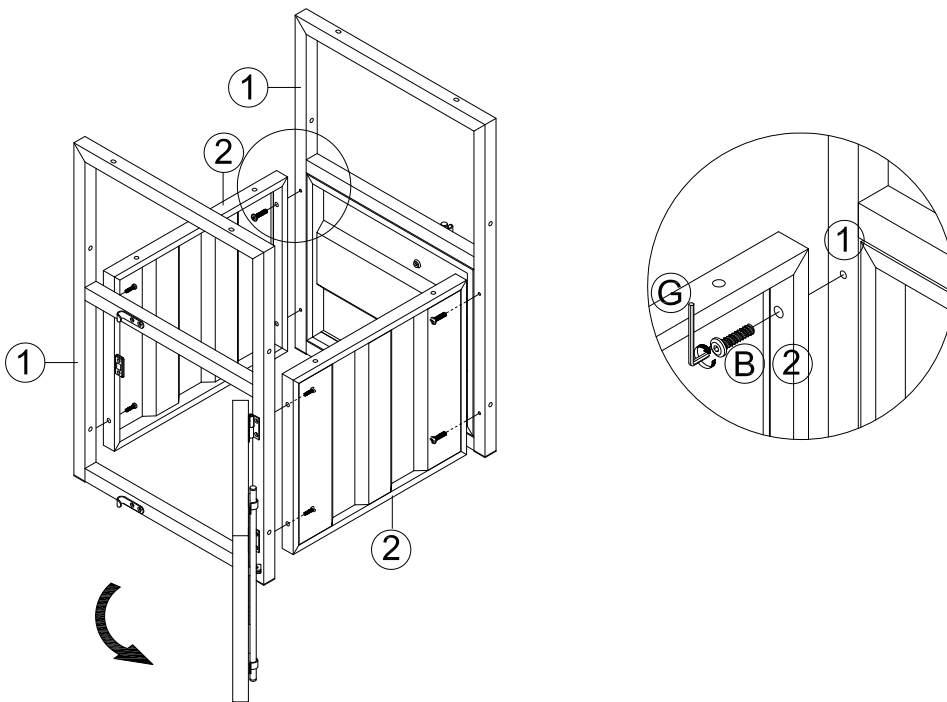
How to Assemble:

STEP 1.

Exploded View



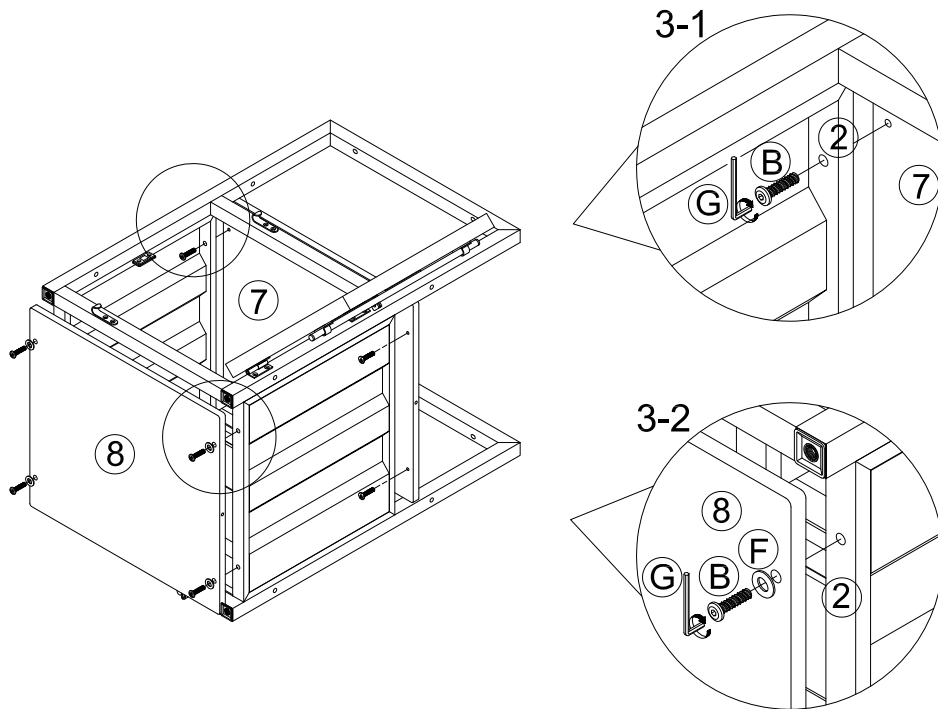
STEP 2.





(B)  8pcs

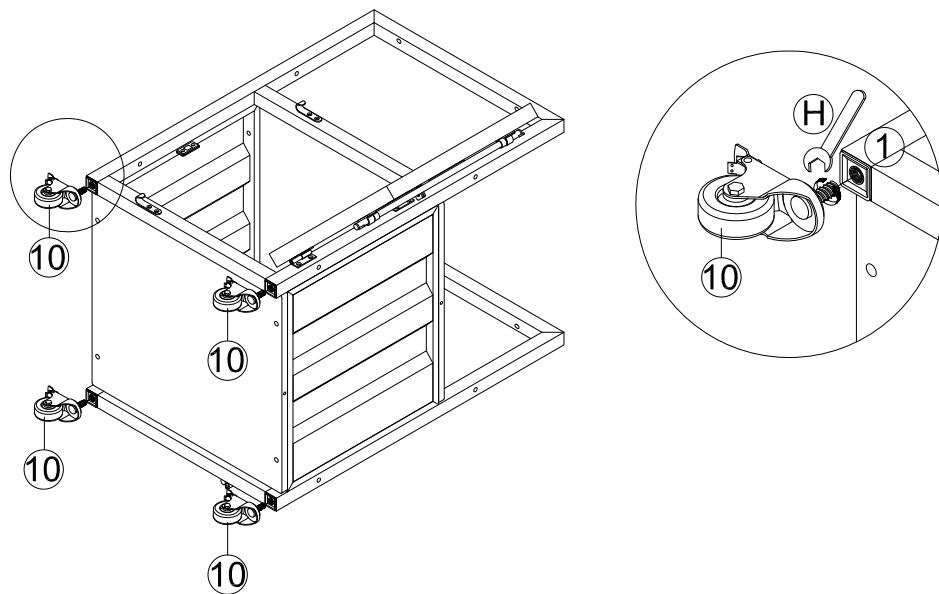
How to Assemble:

STEP 3.



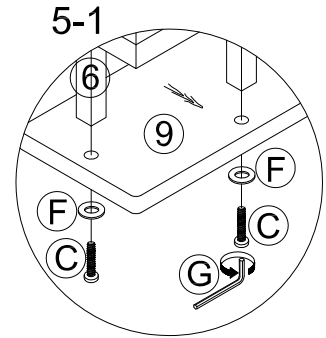
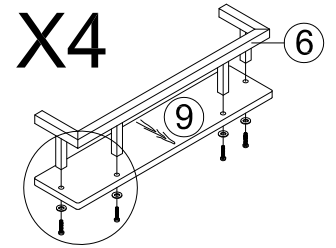
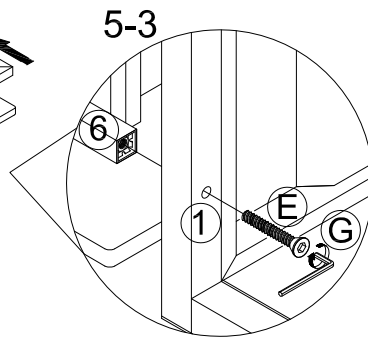
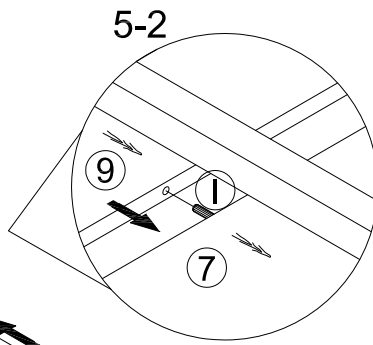
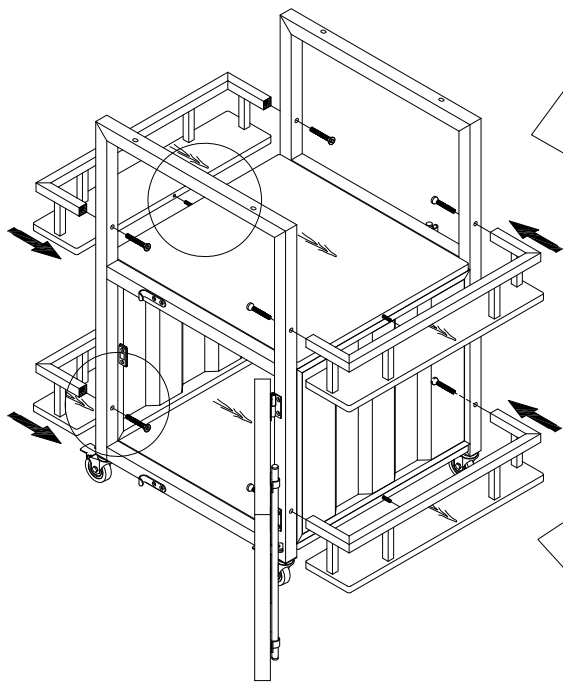
(B)		8pcs
(F)		4pcs

STEP 4.



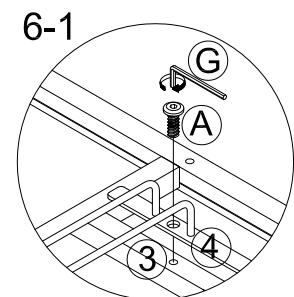
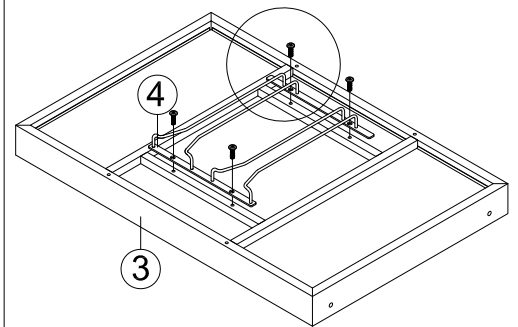
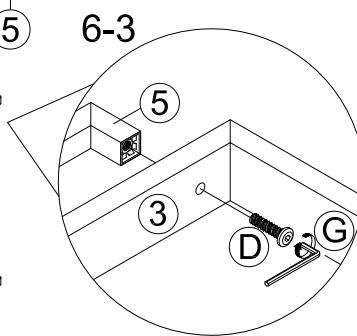
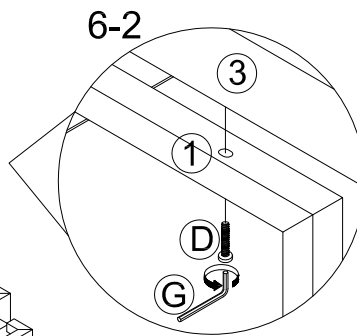
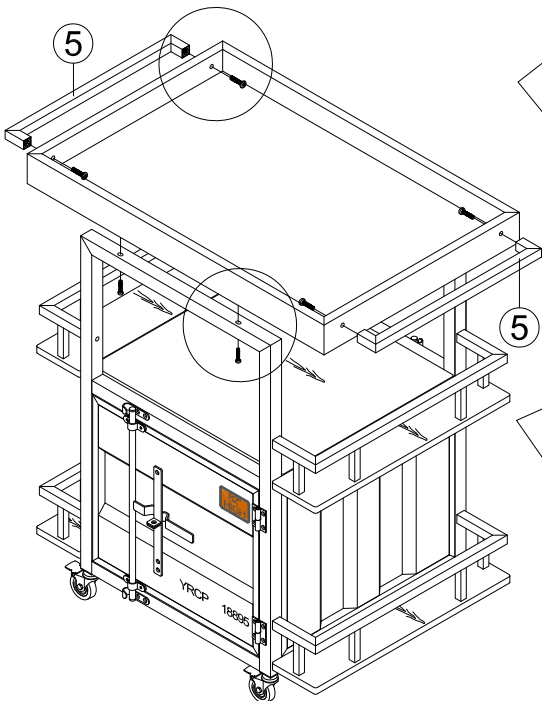
How to Assemble:

STEP 5.



C		16pcs
E		8pcs
F		16pcs
I		4pcs

STEP 6.



A		4pcs
D		8pcs